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SPACE SHUTTLE RESPONSE TO ACOUSTIC COMBUSTION INSTABILITY IN THE SOLID ROCKET BOOSTERS

Final Report

HERCULES INCORPORATED SYSTEMS GROUP WILMINGTON, DELAWARE 19899

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JUNE 1976

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AIR FORCE ROCKET PROPULSION LABORATORY DIRECTOR OF SCIENCE AND TECHNOLOGY AIR FORCE SYSTEMS COMMAND EDWARDS, CALIFORNIA 93523



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FOREWORD

This report constitutes the final report for the Space Shuttle portion of the AFRPL Motor Component Vibration Study, Contract F04611-73-C-0025. The final report for the Component Vibration Study portion of this contract was issued previously. The work reported was accomplished at Hercules Incorporated, Bacchus Works, Magna, Utah

This report is submitted in accordance with data item B-004 of the referenced contract. Contract F04611-73-C-0025 was issued to Hercules by the Air Force Rocket Propulsion Laboratory, Edwards, CA, 93523. Mr. W. C. Andrepont, Chief, Combustion Section, was the project engineer.

Some of the analysis data used in this report was furnished by the North American Rockwell Space Division at Downey, CA, 90241. The data were gathered by Mr. S. Yahata and transmitted by Mr. R. P. Bergeron.

Additional data were supplied by the Marshall Space Flight Center at Huntsville, Alabama. Mr. F. Bugg was responsible for these data.

All of the acoustic mode and natural frequency data for the solid rocket motor were supplied by the Naval Weapons Center at China Lake, CA. The acoustic analyses were performed by Mr. C. Bicker under the direction of Dr. R. Derr.

Dr. D. Wang of Hercules assisted with the SRM NASTRAN analysis. Dr. F. R. Jensen was the Principal Investigator.

This report has been reviewed by the Information Office/DOZ and is releasable to the National Technical Information Service (NTIS). At NTIS it will be available to the general public, including foreign nations.

This technical report has been reviewed and is approved for publication.

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The NASTRAN computer program was used to analyze the various finite element shuttle models. Finite element models of the SRB, ET, and Orbiter were supplied by North American Rockwell, Space Division, at Downey, CA. A detailed finite element model of the solid rocket motor (SRM) was constructed for use with the cyclic symmetry option in NASTRAN. The models were analyzed separately and results were combined to represent the total structure by using a mechanical impedance-type approach. Some hand calculations were performed to estimate the axial connection point force and displacement. The good agreement between hand calculation and computer solution provided some confidence in the computer solution.

Due to limitations in time and budget, only the first longitudinal acoustic mode at 15.25 Hz was studied. Acoustic analyses were performed at the Naval Weapons Center (NWC) at China Lake, CA. The acoustic natural frequencies and mode shapes were transmitted to Hercules for use in this analysis program.

A maximum attach point load of 1600 lbs was calculated for a £ 1.0 psi pressure oscillation level. Therefore, maximum attach point loads of 16,000 to 32,000 lbs can be expected for maximum pressure oscillation levels of £ 10 to £ 20 psi. The attach point loads would be applied at a frequency of 15.25 Hz. Space shuttle engineers must determine the significance of such loads.

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LIST OF SYMBOLS

A	Subscript indicating asymmetric boundary conditions
[B]	Viscous damping matrix
1-1	viscous damping motific
c	Subscript indicating response due only to interconnection forces for free body structure
[D]	Dynamic matrix
ET	Subscript indicating external tank portion of space shuttle
F	Subscript indicating response to internal forces at inter- connection points between nose cone and SRM
$\left F \right , \left F(t) \right $	Applied load vector
fj	Element in the j th row in the load vector
g	A damping constant
i	Subscript used to indicate response of SRM model at the SRM/nose cone connection points
[1]	The identify matrix
inc	Subscript indicating degrees of freedom on the nose cone model at the attachment point between the nose cone and the SRM
[K]	Stiffness matrix
[M]	Mass matrix
Ń	Subscript indicating matrix partition for nose cone receptance matrix
NC	Subscript indicating nose cone, i.e., all SRB structure above the \ensuremath{SRM}
0	Subscript indicating response due only to internal acoustic pressure oscillations for free body structure, i.e., not attached at usual attach points
ORB	Subscript used to indicate orbiter
P	Subscript used to indicate response to acoustic pressure oscillation similar to subscript o

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R	Receptance matrix
r	Radius
r _{ij}	Element in the $i^{\mbox{th}}$ row and $j^{\mbox{th}}$ column of the receptance matrix
RSS	Subscript indicating the remaining space shuttle structure after one SRB has been removed, i.e., the connected ET, orbiter, and second SRB
RX, RY, RZ	Subscripts indicating rotation about the \boldsymbol{X} , \boldsymbol{Y} , and \boldsymbol{Z} axes, respectively
S	Subscript indicating matrix partition for SRM receptance matrix
S	Subscript indicating symmetric boundary conditions
SRB	Subscript indicating solid rocket booster
SRM	Subscript indicating solid rocket motor
T	Superscript indicating matrix transpose
T	Subscript indicating total response to two or more load sets
t	Time
$\left[T\right] ,\left[\overline{T}\right]$	Transformation matrices
{ U }	Displacement
{ u }	Velocity vector (first displacement derivative)
["]	Acceleration vector (second displacement derivative)
x, y, z	Subscripts used to indicate vector components in the x , y , z rectangular (space shuttle) coordinate system
α	A matrix as defined in equation (25)
φ	Angle defining circumferential location of points around the NASTRAN motor model
ω	Circular frequency (rad/sec)

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SECTION I

INTRODUCTION

Most solid propellant rocket motors exhibit some degree of combustion instability, which is characterized by chamber pressure oscillations. The hot combustion gasses in the combustion cavity can oscillate in various natural acoustic modes much the same way that the column of air in an organ pipe resonates. Special pressure transducers, that are designed to measure the alternating component of the chamber pressure, are used to measure the unstable pressure oscillations. The oscillations are considered to be unstable because a small perturbation can excite a particular mode which in turn increases in amplitude in an unstable ($e^{\alpha t}$ envelope) fashion until some limiting amplitude is reached. As burning in the motor continues, the conditions required to sustain oscillation in a particular mode change and the mode typically dies away before the end of motor operation. Motors that exhibit unstable pressure oscillations in more than one acoustic mode during motor operation time are common.

In the past, unstable acoustic pressure oscillations in upper stage motors on certain ballistic missiles have produced relatively high amplitude vibration levels on the motor case and attached components. Vibration levels as high as 300 g's have been measured during upper stage motor operation. This past experience with solid rocket motors has been cause for the concern with possible acoustic instabilities in the Space Shuttle Solid Rocket Booster (SRB) motors. The objective of the work covered in this final report is to analyze the Space Shuttle vehicle to determine structural response to possible acoustic combustion instability in the solid rocket boosters. The analysis is to provide an estimate of the forces to be expected at the attachment points between the Solid Rocket Boosters and the External Tank (ET).

Work to define the likelihood of any particular acoustic mode being unstable, to define the natural mode shapes, and to estimate limiting amplitudes of unstable modes is being carried on at the Naval Weapons Center (NWC) at China Lake, California under the direction of Dr. Ron Derr. For the work reported herein, a mode was assumed to be unstable and the response was calculated for a normalized (1.0 psi maximum) pressure mode shape. Since the solutions are linear, different pressure oscillation levels can be accounted for by direct multiplication of the 1.0 psi results; e.g., for 10 psi, multiply by 10. The acoustic natural modes and frequencies used in the present work were supplied by Mr. C. Bicker of NWC.

The second section of this report gives a general overview of the general approach used in the analyses. The third section contains a detailed discussion of the theory upon which the analysis is based and presents all applicable equations. Details associated with the NASTRAN computer solution are discussed in Section IV. The final two sections cover a discussion of results and conclusions. In Section V, it should be emphasized again that force and displacement values given in the text are for a pressure oscillation level of 1.0 psi unless otherwise stated. Since pressure oscillation levels of 10 to 20 psi or higher are conceivable, the values given in the text should be multiplied by 10 or 20 to obtain probable maximum values.

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SECTION II

GENERAL APPROACH

The general approach consisted of following procedures used in a previous program. Finite element models were used to represent the entire space shuttle structure. Mass and stiffness matrices for half models of the orbiter and the external tank with both symmetric and antisymmetric boundary conditions were supplied by North American Rockwell Space Division at Downey, California. In addition, Rockwell furnished a model, (mass and stiffness matrices), for an SRB. A separate model of the SRB structure above the solid motor was provided by the Marshall Space Flight Center at Huntsville, Alabama. Hercules constructed a detailed finite element model of the solid motor as a part of the effort on this program.

The NASTRAN program on an IBM 370/155 computer was the basic analysis tool used in the program. Two versions of the NASTRAN program were used: (1) A NASA level 15.1 version, and (2) a MacNeal-Schwendler Company (MSC) program that is approximately equivalent to level 15.5. The MSC version contains a cyclic symmetry option in the Frequency Response Rigid Format, (R.F. 8). The cyclic symmetry capability in MSC NASTRAN was used to analyze the Hercules solid rocket motor (SRM) model.

Attaching the models together to obtain a single large model for the total shuttle vehicle would have violated the conditions that allow the use of a cyclic symmetry model. Therefore, a mechanical impedance type approach was used which allowed each model to be analyzed separately. Results from the separate analyses were then combined to obtain the response of the total assembled space shuttle vehicle. Details of the approach are given in the following section.

¹ F. R. Jensen, Analytical Prediction of Motor Component Vibrations

<u>Driven by Acoustic Combustion Instability</u>, Final Report AFRPL-TR76-11, Hercules Incorporated, for the Air Force Rocket Propulsion
Laboratory, Edwards, CA, February 1976.

SECTION III

DETAILED ANALYSIS METHOD

The purpose of this section of the report is to provide details on how the analysis was performed. The various finite element models are described in detail, general application of mechanical impedance is discussed, and the equations and other details applicable to the shuttle analysis are provided.

A. FREQUENCY RESPONSE ANALYSES

For a finite element model with viscous damping, the equations of motion are:

$$[M]{\{\ddot{U}\} + [B]\{\dot{U}\} + [K]\{U\} = \{F(t)\}}$$
 (1)

where:

[M] = the mass matrix

[B] = the viscous damping matrix

[K] = the stiffness matrix

{U} = the displacement vector

 $\{F(t)\}\ =$ the applied load vector

For a harmonic forcing function at a particular frequency, such as $\{F(t)\} = \{F\}e^{i\omega t}$, the equations representing the steady state motion ² are:

$$(-\omega^{2}[M] + i\omega[B] + [K])\{U\} = \{F\}$$
 (2)

A common method of handling the damping is to assume that elements in the damping matrix are proportional to corresponding elements in the stiffness \mathtt{matrix}^3

$$[B] = (g/\omega)[K]$$

Equation (2) then becomes

$$(-\omega^2[M] + (1 + ig)[K])\{U\} = \{F\}$$
 (3)

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²The NASTRAN Theoretical Manual, (Level 15), R. H. MacNeal, Ed., April 1972, NASA SP-221(01), NASA, Washington, D.C., page 12.1-3.

³ Ibid., p9.3-8.

Equation (3) is solved by the NASTRAN program when analyses are performed using the frequency response rigid format⁴. Let

$$[D] = (-\omega^2[M] + (1 + ig)[K])$$

Then equation (3) can be written

$$[D]{U} = {F}$$

and the solution to equation (3) can be written

$$\{U\} = [D^{-1}]\{F\}$$
 (4)

Let

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$$[R] = [D^{-1}]$$

Then equation (4) can be written as

$$\{\mathbf{U}\} = [\mathbf{R}]\{\mathbf{F}\} \tag{5}$$

Using the terminology suggested in Reference 5, [R] is called a receptance matrix.

Where a receptance matrix is desired for only a fraction of the degrees of freedom in the finite element model, the displacement vector can be partitioned

$$\left\{ \begin{array}{c} \mathbf{U}_{1} \\ \mathbf{U}_{2} \end{array} \right\} \approx \left[\begin{array}{c} \mathbf{R}_{11} & \mathbf{R}_{12} \\ \mathbf{R}_{21} & \mathbf{R}_{22} \end{array} \right] \left\{ \begin{array}{c} \mathbf{F}_{1} \\ \mathbf{F}_{2} \end{array} \right\} \tag{6}$$

Solving for $\{U_1\}$ with $\{F_2\} = 0$:

$$\{U_1\} = [R_{11}]\{F_1\}$$
 (7)

This method of obtaining a reduced receptance matrix is not efficient because the large D matrix must be inverted to obtain the R matrix.

⁴ The NASTRAN User's Manual, (Level 15), C. W. McCormick, Ed., June 1972, NASA SP-222(01), NASA, Washington, D.C., p3.9-11.

⁵ Bishop, R. E. D., and Johnson, D. C., <u>The Mechanics of Vibration</u>, Cambridge at the University Press, 1960, London, England.

A more efficient way to obtain a reduced R matrix is to apply unit loads at each of the coordinates in F_1 and solve for U_1 , using the regular NASTRAN R.F.-8 solution. To clarify this approach, equation (7) can be written as follows:

$$\begin{pmatrix} v_1 \\ v_2 \\ v_3 \\ \vdots \\ v_n \end{pmatrix} = \begin{bmatrix} r_{11} & r_{12} & r_{13} & \cdots & r_{1n} \\ r_{21} & r_{22} & r_{23} & \cdots & r_{2n} \\ r_{31} & r_{32} & r_{33} & \cdots & r_{3n} \\ \vdots \\ \vdots \\ r_{n1} & r_{n2} & r_{n3} & \cdots & r_{nn} \end{bmatrix} \begin{pmatrix} f_1 \\ f_2 \\ f_3 \\ \vdots \\ f_n \end{pmatrix}$$

or:

In the above equations, when $f_1 = 1.0$ and $f_i = 0$, $i \neq 1$, the solution for the (U_i) 's gives the first column in the desired reduced receptance matrix:

The other columns in the receptance matrix can be determined by solving for other force terms of unit value. For example, a solution with $f_2 = 1.0$ and all other $f_i = 0$ would provide the second column in the receptance matrix.

A DMAP ALTER must be used to save the displacements calculated by ${\tt NASTRAN}$:

When the above ALTER is used in the executive control deck, the displacement matrix UDVF is written on tape unit 17 and can be saved for later use. In the same computer run or in another run, UDVF can be partitioned to obtain the R matrix.

In the space shuttle analysis, the receptance matrix at the interconnection coordinates was required for each model. The appropriate receptance matrices were obtained by applying unit forces at each connection coordinate for each finite element model.

B. MECHANICAL IMPEDANCE TECHNIQUES

"Impedance" and "admittance" are terms generally associated with electrical circuits. The terms "mechanical impedance" and "mechanical admittance" are normally used to indicate that an analogy is being made between an electrical circuit and a mechanical system. The literature on mechanical vibration analysis contains a large amount of information on mechanical impedance-type approaches. For example, the Shock and Vibration Bulletin contains many papers on application of mechanical impedance techniques.

Mechanical impedance is a ratio of force to velocity. Mechanical admittance, commonly called "mobility," is the inverse of mechanical impedance, i.e., a ratio of velocity to force. A basic discussion on mechanical impedance and mobility can be found in Reference 7. The term "receptance" is used to denote the ratio of displacement to force. The concept of receptance is discussed in References 7, 8, and 9. Additional discussion on electromechanical analogies are contained in References 10 and 11.

The term "immittance" has been used to represent impedance or admittance. Mechanical immittance and transmission matrix concepts are discussed in References 12, 13, and 14.

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⁶ Index to the Shock and Vibration Bulletins, February 1968, The Shock and Vibration Information Center, Naval Research Laboratory, Washington, D.C.

⁷ Harris, C. M., and Crede, C. E., <u>Shock and Vibration Handbook</u>, Vol. 1, Chapter 10, McGraw-Hill Book Co., New York, 1961.

⁸ Bishop, R. E. D., Gladwell, G. M. L., and Michaelson, S., <u>The Matrix Analysis of Vibration</u>, Section 5.5, Cambridge at the University Press, London, 1965.

⁹ Bishop, R. E. D., and Johnson, D. C., <u>The Mechanics of Vibration</u>, Cambridge at the University Press, London, 1960.

¹⁰ Crafton, P. A., <u>Shock and Vibration in Linear Systems</u>, Harper and Brothers, New York, 1961.

MacNeal, R. H., <u>Electric Circuit Analogies for Elastic Structures</u>, Vol 2, John Wiley and Sons, New York, 1962.

Rubin, S., Review of Mechanical Immittance and Transmission Concepts, Presented at the 71st Meeting of the Acoustical Society of America, Boston, Mass., June 1966.

¹³Rubin, S., Class Notes distributed at UCLA Short Course on Structural Dynamics Analysis, Los Angeles, California, 1967.

¹⁴ Rubin, S., On the Use of Eight-Pole Parameters for Analysis of Beam Systems, Soc. of Automotive Engineers, Reprint 925F, October 1964.

When a sinusoidal force drives a linear system, the steady state response displacements, velocities, and accelerations are sinusoidal at the frequency of the driving force. For a damped system, the response is out-of-phase with the driving force. The relationship between driving force and response can be expressed by algebraic equations involving complex numbers, (such as equation 5). The analysis of such a system is called a "frequency response analysis." The use of frequency response-type analyses is implied when mechanical impedance is discussed.

The concept of impedance or receptance of the space shuttle structure at a set of points was used to allow the individual shuttle models to be analyzed separately. The results from the individual analyses were combined to obtain solutions that represent the total structure.

Equation (7) represents a linear system. Since the system is linear, the response for two different load sets applied simultaneously can be determined by applying each load set separately and summing the results. Consider one SRB undergoing acoustic pressure oscillations. The SRB would be subjected to two separate loading systems:

- (1) The acoustic natural mode would load the solid motor by means of a certain pressure distribution in the motor combustion cavity.
- (2) The remainder of the space shuttle vehicle would apply loads to the SRB at the SRB attach points as the total vehicle vibrates in response to the pressure oscillations.

The objective of this work is to calculate the second load set.

In the NASTRAN finite element models, a certain set of displacement coordinates represents the SRB attach coordinates. The SRB is attached to the ET at nodes 303, 310, and 311. The node locations and x, y, z coordinate directions are defined in a later section of this report. The attach point displacement coordinates are:

$$\{U\} = \begin{cases} U_{303x} \\ U_{303y} \\ U_{303z} \\ U_{310y} \\ U_{310z} \\ U_{311y} \end{cases}$$
(8)

For this linear system, the total response at the attach points, $\{\mathtt{U_T}\}$, can be obtained by summing the responses due to the two separate load sets discussed above

$$\{\mathbf{U_T}\} = \{\mathbf{U_o}\}_{SRB} + \{\mathbf{U_c}\} \tag{9}$$

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where: $\{U_o\}_{SRB}$ = the response at the attach coordinates due only to the acoustic pressure mode

 $\{U_{\mathbf{C}}\}\$ = the response at the attach coordinates due to the attach loads applied by the remaining shuttle structure, i.e. the total shuttle less one SRB.

The displacement response $\{U_O\}$ can be calculated directly by using a NASTRAN model of an SRB. To obtain $\{U_O\}$, a cyclic symmetry model of an SRM was analyzed to determine response to the first acoustic natural mode at 15.25 Hz. Details of the $\{U_O\}$ calculation are discussed in a following section.

If the receptance of the SRB at the attach points is denoted [RSRB], then $\{U_{\mathbf{C}}\}$ can be expressed as

$$\{U_{c}\} = [R_{SRB}]\{F_{c}\}$$
 (10)

where: $\{F_c\}$ = the set of forces applied to the SRB at the SRB attach points

By way of further explanation of $\{F_c\}$, the set of forces $\{F_c\}$ are internal forces that occur at the attach points between the SRB and the ET due to pressure oscillations in the SRM. Cutting the structure at the attach points to show free body diagrams would yield a diagram showing internal forces $\{F_c\}$ applied to the SRB and equal, but opposite, forces, $\{-F_c\}$, applied to the ET.

An equation similar to equation (10) can be written for the remainder of the space shuttle vehicle. When one SRB has been removed, the remaining structure consists of the ET, the orbiter, and the other SRB. If the receptance of the remaining structure at the attach points is denoted $[\mathtt{R}_{RSS}]$, then the forces applied result in $\{\mathtt{U}_T\}$ displacements

$$\{U_T\} = [R_{RSS}] \{-F_C\} \tag{11}$$

For this analysis, the only forces applied to the remaining shuttle structure are the forces $\{-F_{\mathbf{c}}\}$; therefore, the displacements in equation (11) are the total displacements, $\{U_{\mathbf{T}}\}$, rather than the displacements due to connection forces, $\{U_{\mathbf{c}}\}$, as in equation (10). Equation (11) can be solved for connection forces $\{F_{\mathbf{c}}\}$ and the result substituted into equation (10) to eliminate the unknown forces

$$\{U_{c}\} = -[R_{SRB}][R_{RSS}^{-1}]\{U_{T}\}$$
(12)

When equation (12) is substituted into equation (9), then the total displacements are found to be

$$\{U_T\} = ([I] + [R_{SRB}][R_{RSS}^{-1}])^{-1} \{U_o\}_{SRB}$$
 (13)

The solution to equation (13) represents the desired response of the shuttle to acoustic oscillations. The connection forces can be recovered by using the solution of equation (11)

$$\{F_c\} = -[R_{RSS}^{-1}]\{U_T\}$$
 (14)

An equation similar to that of equation (13) was used in the component vibration program. The Component Vibration Final Report 15 contains a simple example showing that the technique of equation (13) is applicable.

C. SPECIFIC SHUTTLE ANALYSIS DETAILS

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To obtain the desired solution to equation (13) the matrices $[R_{SRB}]$, $[R_{RSS}]$, and $\{U_o\}_{SRB}$ must be available. The calculation of these three matrices is discussed below. The calculation of each of the three matrices is somewhat complicated by the fact that each depends on solutions from two different finite element models. Two different models were used to represent the SRB, a cyclic symmetry model of the SRM and a model of the nose section above the SRM. Models of the ET and the orbiter with symmetric and antisymmetric boundary conditions are used to represent the remaining shuttle structure for calculation of $[R_{RSS}]$.

Locations of the nodes that represent the attach points are indicated in Figure 1. The figure also shows the basic X, Y, Z coordinate system used throughout this report. The coordinate system shown in Figure 1 was adopted because it coincides with the coordinate system used for definition of the ET, orbiter, and SRB models furnished by North American Rockwell. The actual mass and stiffness matrices involved were transmitted to Hercules on a computer tape.

The calculation of [R_{SRB}] is discussed first. Figure 2 shows a sketch of one SRB divided into two parts, an SRM and the structure above the SRM. For purposes of discussion, the structure above the SRM is referred to as the nose cone. This use of "nose cone" is not in agreement with official NASA nomenclature. The SRM was represented by a cyclic symmetry NASTRAN model. Since 10 degree sections were used in the cyclic symmetry model, there are 36 nodes around the circumference of the model as shown in Figure 3. The cyclic symmetry SRM is described in a later section.

A NASTRAN cylindrical local coordinate system, R, θ , Z, was used to define node locations and displacement components in the cyclic symmetry model. The Z axis of the local system is parallel to the X axis of the global (Rockwell) coordinate system. The relationship between the local R, θ and the Global Y, Z axes is indicated in Figure 3. Attach nodes 310 and 311 are located circumferentially as shown in Figure 3. The transformation below was written to relate the displacements in the two coordinate systems.

¹⁵ Analytical Prediction of Motor Component Vibrations Driven by Acoustic Combustion Instability, op. cit.

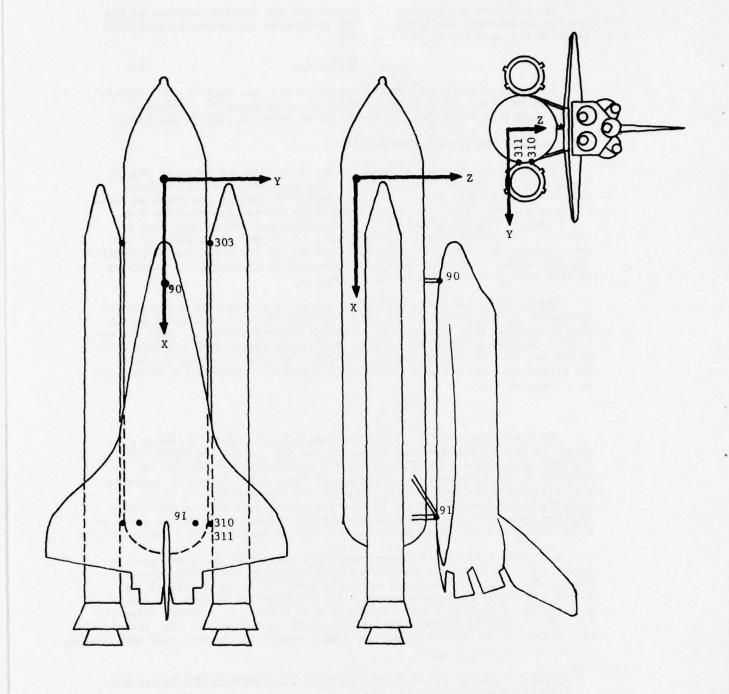


Figure 1. Sketch of the Space Shuttle Vehicle Showing SRB and Orbiter Attach Points and Showing Location of the $X,\ Y,\ Z$ Coordinate System

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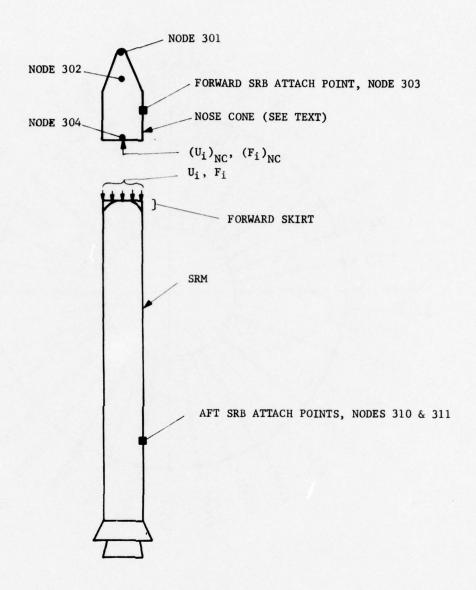


Figure 2. Sketch of the SRB Showing the Division into SRM and Nose Cone Models

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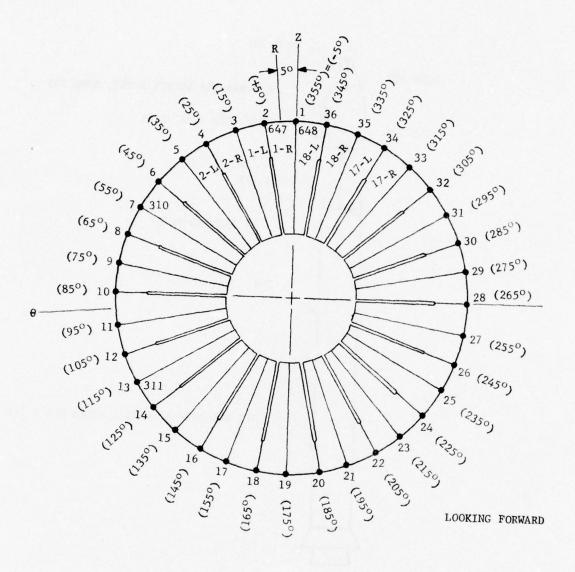


Figure 3. Nodes Around Forward Skirt Showing Difference Between Local R- θ and Global Y-Z Coorinates

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$$\begin{pmatrix} \mathbf{U_{310R}} \\ \mathbf{U_{310\theta}} \\ \mathbf{U_{311R}} \\ \mathbf{U_{311\theta}} \end{pmatrix} = \begin{bmatrix} -\cos & 30 & \cos & 60 & 0 \\ -\cos & 60 & -\cos & 30 & 0 \\ 0 & 0 & -\cos & 30 \\ 0 & 0 & \cos & 60 \end{bmatrix} \begin{pmatrix} \mathbf{U_{310Y}} \\ \mathbf{U_{310Z}} \\ \mathbf{U_{311Y}} \end{pmatrix}$$

Using compact notation

$$\{\mathbf{U}_{310, 11}'\} = [\overline{\mathbf{T}}]\{\mathbf{U}_{310, 11}\}$$
 (15)

Also

$$\{U_{310, 11}\} = [\overline{T}^T]\{U'_{310, 11}\}$$
 (15a)

The unprimed displacement vector in the Y and Z directions contains only three components because the SRB is attached to the ET in only those three components at nodes 310 and 311.

The cyclic symmetry model was used to obtain a receptance matrix for the SRM by applying unit loads at all connection points, as explained previously. The nodes numbered 1 through 36 in Figure 3 are located at the forward end of the forward skirt of the SRM and are therefore the connection points between the SRM and the nose cone. The receptance matrix obtained from analysis of the cyclic symmetry model had the form shown below.

$$\begin{pmatrix} U_{1R} \\ U_{1\theta} \\ U_{1Z} \\ U_{2R} \\ \vdots \\ \vdots \\ U_{36\theta} \\ U_{36Z} \\ \vdots \\ U_{310R} \\ U_{311R} \\ U_{311\theta} \end{pmatrix} = \begin{pmatrix} r_{11} & r_{12} & \dots & & \\ r_{21} & r_{22} & \dots & & \\ \vdots & \ddots & & & \\ \vdots & \ddots & & & \\ \vdots & \ddots & & & \\ F_{10} \\ F_{12} \\ F_{2R} \\ \vdots \\ \vdots \\ F_{36\theta} \\ F_{36Z} \\ \vdots \\ F_{310R} \\ F_{310\theta} \\ F_{311R} \\ F_{311\theta}$$

Using a compact notation:

$$\begin{cases} U_{i} \\ U_{310}, 11 \end{cases} = \begin{bmatrix} R_{S11} & R_{S12} \\ R_{S21} & R_{S22} \end{bmatrix} \begin{bmatrix} F_{i} \\ F_{310}, 11 \end{bmatrix}$$
 (16)

The receptance matrix from the SRM analysis was partitioned in equation (16) to separate the $U_{\rm i}$ displacements from the attach point displacements. Equation (16) can be expanded as follows

$$U_i = R_{S11} F_i + R_{S12} F'_{310}, 11$$
 (17a)

$$U'_{310}$$
, $11 = R_{S21} F_i + R_{S22} F'_{310}$, 11 (17b)

The transformation of equation (15) also holds when forces are substituted for displacements

$$\{F_{310}, 11\} = [\overline{T}]\{F_{310}, 11\}$$
 (18)

Substituting equations (15) and (18) into equations (17a) and (17b) gives

$$U_i = R_{S11} F_i + (R_{S12} \overline{T}) F_{310}, 11$$
 (19a)

$$\bar{T} U_{310}$$
, $11 = R_{S21} F_i + R_{S22} \bar{T} F_{310}$, 11 (19b)

Since multiplying (\overline{T}^T) by (\overline{T}) gives the identity matrix, equation (19b) can be rewritten as

$$U_{310}$$
, $11 = (\overline{T}^T R_{S21})F_1 + (\overline{T}^T R_{S22} \overline{T})F_{310}$, 11 (19c)

The nose cone model only contains four nodes as shown in Figure 2. Details on how the nose cone model was obtained are given in a later section. Unit forces were applied at nodes 303 and 304 to obtain the nose cone receptance matrix:

$$\begin{pmatrix} U_{303X} \\ U_{303Y} \\ U_{303Z} \\ \\ U_{304X} \\ U_{304Y} \\ U_{304Z} \\ \\ U_{304RY} \\ U_{304RY} \\ U_{304RZ} \end{pmatrix} = \begin{pmatrix} r_{11} & r_{12} & \cdots & \\ r_{21} & r_{22} & \cdots & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ &$$

In compact form:

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$$\begin{pmatrix} U_{303} \\ --- \\ U_{iNC} \end{pmatrix} = \begin{bmatrix} R_{N11} & R_{N12} \\ ---- & --- \\ R_{N21} & F_{N22} \end{bmatrix} \begin{cases} F_{303} \\ F_{iNC} \end{cases}$$
(20)

Again, the receptance matrix is partitioned to separate the ET/SRB attach degrees of freedom from the SRM/nose cone interface degrees of freedom. Equation (20) can be expanded as follows:

$$U_{303} = R_{N11} F_{303} + R_{N12} F_{iNC}$$
 (21a)

$$U_{iNC} = R_{N21} F_{303} + R_{N22} F_{iNC}$$
 (21b)

At this point, another transformation equation is needed to relate the U idsplacements at 36 nodes on the SRM to the U iNC displacements at the single node (304) on the nose cone. The angle ϕ_i is measured counterclockwise from the R axis as shown in Figure 3. The required transformation for the i^{th} node of the 36 SRM interconnection nodes is then

$$\begin{cases} \mathbf{U_{iR}} \\ \mathbf{U_{i\theta}} \\ \mathbf{U_{iZ}} \end{cases} = \begin{bmatrix} \mathbf{0} & -\sin(\varphi_{i}+5) & \cos(\varphi_{i}+5) & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & -\cos(\varphi_{i}+5) & -\sin(\varphi_{i}+5) & \mathbf{r} & \mathbf{0} & \mathbf{0} \\ \mathbf{1} & \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{r} \cos(\varphi_{i}+5) & \mathbf{r} \sin(\varphi_{i}+5) \end{bmatrix} \begin{cases} \mathbf{U_{304X}} \\ \mathbf{U_{304Y}} \\ \mathbf{U_{304Z}} \\ \mathbf{U_{304RX}} \\ \mathbf{U_{304RX}} \\ \mathbf{U_{304RY}} \\ \mathbf{U_{304RZ}} \end{cases}$$

When the above equation is written to include all 36 nodes, the following compact expression is used

$$\{U_i\} = [T]\{U_{iNC}\}$$
 (22)

The internal forces applied to the SRM are equal in magnitude but opposite in direction from those applied to the Nose Cone. Therefore, the force transformation corresponding to equation (22) is:

$$\{F_i\} = -[T]\{F_{iNC}\}$$
 (23)

Substituting equations (22) and (23) into equations (19a) and (19c) gives

$$T U_{iNC} = -R_{S11} T F_{iNC} + R_{S12} \overline{T} F_{310}, 11$$
 (24a)

$$u_{310}$$
, u_{310} , $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} \overline{T} F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{310}$, $u_{310} = -\overline{T}^T R_{S21} T F_{iNC} + \overline{T}^T R_{S22} T F_{iN$

Substituting equation (21b) into equation (24a) and rearranging gives

$$(T R_{N22} + R_{S11} T)F_{iNC} = R_{S12} \overline{T} F_{310}, 11 - T R_{N21} F_{303}$$

Premultiply by the transpose of T

$$T^{T}(T R_{N22} + R_{S11} T)F_{iNC} = T^{T} R_{S12} \overline{T} F_{310}, 11 - T^{T} T R_{N21} F_{303}$$

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$$\alpha = T^{T}(T R_{N22} + R_{S11} T)$$
 (25)

Then

$$F_{iNC} = \alpha^{-1} T^T R_{S12} \overline{T} F_{310}, 11 - \alpha^{-1} T^T T R_{N21} F_{303}$$
 (26)

Equation (26) can be used to eliminate F_{iNC} from equations (21a) and (24b)

$$U_{303} = (R_{N11} - R_{N12}^{\alpha})^{-1} T^{T} T R_{N21} + R_{N12}^{\alpha} T^{T} R_{S12} T$$

$$u_{310}, \ _{11} = \overline{\mathbf{T}}^{T} \mathbf{R}_{S21} \mathbf{T}^{\alpha^{-1}} \mathbf{T}^{T} \mathbf{T} \mathbf{R}_{N21} \mathbf{F}_{303} + (\overline{\mathbf{T}}^{T} \mathbf{R}_{S22} \overline{\mathbf{T}} - \overline{\mathbf{T}}^{T} \mathbf{R}_{S21} \mathbf{T}^{\alpha^{-1}} \mathbf{T}^{T} \mathbf{R}_{S12} \overline{\mathbf{T}}) \mathbf{F}_{310}, \ _{11}$$

Equations (27a) and (27b) can be combined to give an expression for the SRB receptance matrix

The square matrix in equation (28) is the receptance matrix for one SRB, $[R_{SRB}]$.

The calculation of $\{U_o\}_{SRB}$ is discussed below. $\{U_o\}_{SRB}$ is the response of the SRB at the attach points to a particular acoustic natural mode. The calculation of $\{U_o\}_{SRB}$ is similar to the calculation of $[R_{SRM}]$ discussed above. The response cannot be determined by direct analysis because one attach point is on the nose cone while the other two attach points are on the SRM.

Considering the SRM to be isolated from the nose cone, the response at the SRM attach points, nodes 310 and 311, is obtained by adding the response due to acoustic mode (p) forces to the response due to internal (F_i) forces at the SRM/nose cone interface

$$\{U_{310}, 11\}_{T} = \{U_{310}, 11\}_{p} + \{U_{310}, 11\}_{F}$$
 (29)

The response at the SRM/nose cone interface is expressed in a similar manner:

$$\{\mathbf{U_i}\}_{\mathbf{T}} = \{\mathbf{U_i}\}_{\mathbf{p}} + \{\mathbf{U_i}\}_{\mathbf{F}}$$
 (30)

The response of the SRM to the acoustic mode is obtained directly by applying loads that represent the acoustic mode pressure distribution to the NASTRAN cyclic symmetry model. Therefore, $\{U_{310}, 11\}_p$ and $\{U_i\}_p$ are obtained by partitioning the UDVF displacement matrix from a NASTRAN solution. Note that equations (29) and (30) are similar to equation (9).

The terms $\{U_{310}, 11\}_F$ and $\{U_i\}_F$ represent the response of the SRM to the interface forces, F_i . Using equations (19a) and (19c) with F_{310} , 11 = 0, the following expressions are obtained

$$(U_i)_F = R_{S11} F_i$$
 (31a)

$$(U_{310}, 11)_F = (\overline{T}^T R_{S21})_{Fi}$$
 (31b)

Substituting (31a) and (31b) into equations (29) and (30) gives:

$$(U_{310, 11})_T = (U_{310, 11})_p + (\overline{T}^T R_{S21})F_i$$
 (32a)

$$(U_i)_T = (U_i)_p + R_{S11} F_i$$
 (32b)

Substituting equation (23) into (32a) and substituting equations (22) and (23) into equation (32b) results in

$$(U_{310, 11})_T = (U_{310, 11})_p - (\overline{T}^T R_{S21})_T F_{iNC}$$
 (33a)

$$T(U_{iNC})_{T} = (U_{i})_{p} - R_{S11} T F_{iNC}$$
 (33b)

For the nose cone, only the response to interface forces $\{{\rm F_{iNC}}\}$ is required. Using equations (21a) and (21b) with ${\rm F_{303}}$ equal to zero gives

$$(U_{303})_T = R_{N12} F_{iNC}$$
 (34a)

$$(U_{iNC})_T = R_{N22} F_{iNC}$$
 (34b)

Substituting equations (34b) into equation (33b) premultiplying by $\mathbf{T}^{\mathbf{T}}$ and rearranging gives

$$T^{T}(R_{S11} T + TR_{N22})F_{iNC} = T^{T}(U_{i})_{p}$$

The coefficient of F_{iNC} in the last equation can be recognized as α , as defined in equation (25).

Therefore,

$$F_{iNC} = \alpha^{-1} T^{T}(U_i)_p$$
 (35)

Substituting equation (35) into equations (33a) and (34a) gives

$$(U_{310, 11})_T = (U_{310, 11})_p - (\overline{T}^T R_{S21})_T \alpha^{-1} T^T (U_i)_p$$
 (36a)

$$(U_{303})_T = R_{N12} \alpha^{-1} T^T (U_i)_D$$
 (36b)

In equation (36a), equation (15a) is substituted to obtain the result in the primed system that corresponds to direct NASTRAN output:

$$(U_{310}, 11)_{T} = \overline{T}^{T}(U_{310}, 11)_{p} - (\overline{T}^{T}R_{S21})_{T} \alpha^{-1}T^{T}(U_{i})_{p}$$
 (36c)

Using equations (36b) and (36c), an expression can be written for $\{U_o\}_{SRB}$

$$\left\{ \mathbf{U_{o}} \right\}_{\text{SRB}} = \left\{ \frac{\left(\mathbf{U_{303}} \right)_{\text{T}}}{\left(\mathbf{U_{310}, 11} \right)_{\text{T}}} \right\} = \left[\frac{\left(\mathbf{R_{N12}} \ \alpha^{-1} \ \mathbf{T^{T}} \right)}{\left(-\overline{\mathbf{T}^{T}} \mathbf{R_{S21^{T}}} \ \alpha^{-1} \ \mathbf{T^{T}} \right)} \right] \left\{ \frac{\left(\mathbf{U_{i}} \right)_{\text{p}}}{\left(\mathbf{U_{310}, 11} \right)_{\text{p}}} \right\}$$
(37)

The remainder of the discussion in this section is concerned with the calculation of [RRSS]. Equation (11) defines the displacement and force vectors that are associated with receptance matrix [RRSS]. The $\{U_T\}$ vector in equation (11) has individual components as defined in equation (8).

NASTRAN finite element models of the ET and the orbiter were supplied by the North American Rockwell Company, Space Division, at Downey, California. The furnished models represent only one-half of the structure and separate models were supplied for symmetric and asymmetric boundary conditions. The X-Z plane as shown in Figure 1 was taken as the plane of symmetry for the models. When the models with symmetry boundary conditions are analyzed, the results should represent a symmetric structure subjected to symmetric loads. Therefore, a solution for a particular acoustic mode using the models with symmetric boundary conditions should represent the condition where both solid rocket motors are being subjected to unstable acoustic oscillations that are in-phase. Use of the models with asymmetric boundary conditions would represent the condition where both SRM's were oscillating out-of-phase with one another. The difference between the symmetric and asymmetric solutions should give results for the situation where only one SRM is undergoing unstable acoustic oscillations.

The receptance equation for the ET is as follows

$$\{U_{ET}\} = \left\{\frac{U}{\overline{U}}\right\} = \begin{bmatrix} R_{11} & R_{12} \\ R_{21} & R_{22} \end{bmatrix} \left\{\frac{F}{\overline{F}}\right\}$$
(38)

The $\{U\}$ vector in equation (38) has components as defined in equation (8) for both symmetric and asymmetric solutions. The $\{\overline{U}\}$ vector of equation (38) has different components for the symmetric and asymmetric models as follows

$$\{\overline{U}\}_{S} = \begin{cases} U_{90x} \\ U_{90z} \\ U_{91x} \\ U_{91y} \\ U_{91z} \end{cases}$$
 (39a)

$$\{\overline{\mathbf{U}}\}_{\mathbf{A}} = \begin{cases} \mathbf{U}_{90\mathbf{y}} \\ \mathbf{U}_{91\mathbf{x}} \\ \mathbf{U}_{91\mathbf{y}} \\ \mathbf{U}_{91\mathbf{z}} \\ \mathbf{U}_{91\mathbf{z}} \end{cases}$$
(39b)

In equation (38), $\{\overline{F}\}$ is defined as the interface force vector applied to the ET. Equal and opposite forces $\{-\overline{F}\}$ are applied to the orbiter. Therefore, the displacements at the ET/orbiter attach points are

$$\{\overline{U}\} = [R_{ORB}]\{-\overline{F}\}$$
 (40)

The ET and Orbiter receptance matrices defined in equations (38) and (40) were both calculated by applying unit loads at the frequency of interest as explained in a previous section.

Equation (38) can be expanded as follows

$$U = R_{11} F + R_{12} \overline{F}$$
 (41a)

$$\overline{U} = R_{21} F + R_{22} \overline{F} \tag{41b}$$

Equation (40) can be solved for the unknown forces, $\{\overline{\mathbf{F}}\}$

$$\{\overline{\mathbf{F}}\} = -[\mathbf{R}_{ORB}^{-1}]\{\overline{\mathbf{U}}\} \tag{42}$$

Substituting (42) into equations (41a) and (41b)

$$U = R_{11} F - R_{12} R_{ORB}^{-1} \widetilde{U}$$
 (43a)

$$\overline{U} = (I + R_{22} R_{ORB}^{-1})^{-1} R_{21} F$$
 (43b)

The desired receptance equation can be obtained by substituting equation (43b) into equation (43a)

$$\{U\} = [R_{11} - R_{12} R_{ORB}^{-1} (I + R_{22} R_{ORB}^{-1})^{-1} R_{21}] \{F\}$$
 (44)

Therefore, the desired receptance matrix is

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$$[R_{RSS}] = [R_{11} - R_{12} R_{ORB}^{-1} (I + R_{22} R_{ORB}^{-1})^{-1} R_{21}]$$
 (45)

SECTION IV

NASTRAN COMPUTER SOLUTION

The preceding section (Section III) contains a discussion of the theory upon which this analysis is based. In this section, application of the theory is discussed. The NASTRAN computer program was used as the basic analysis tool. The cyclic symmetry analysis of the SRM model and the DMAP program analysis of the Rockwell furnished models are furnished under separate headings.

SRM Analysis Using the Cyclic Symmetry Model

Recent versions of NASTRAN (i.e. Level 15.5 and Level 16.0) contain the capability to analyze cyclic symmetric structures using the static analysis (R.F.-1) or real eigenvalue analysis (R.F.-3) rigid formats. Corresponding NASTRAN documentation 16 contains a description of cyclic symmetry; the description will not be repeated here.

A special version of NASTRAN was used for the cyclic symmetry analysis of the SRM model. The Mac Neal-Schwendler Company (MSC), working under contract with Hercules Incorporated, added the cyclic symmetry capability to the frequency response rigid format, (R.F.-8), in NASTRAN. The work was sponsored by the Air Force Rocket Propulsion Laboratory at Edwards AFB under contract F04611-73-C-0025 with Hercules. The MSC version of NASTRAN can be obtained from the Mac Neal-Schwendler Corporation at 7442 No. Figueroa Street, Los Angeles, California (90041), or it can be used on some of the large computer systems that lease it from MSC; e.g., the CDC Cybernet system.

The cyclic symmetry analysis capability in NASTRAN allows an efficient general three-dimensional analysis to be performed on a structure that is cyclic symmetric by modeling only a portion of the structure. For a rocket motor with the usual slotted grain design, a radial-axial plane passed through the center of each slot divides the motor into sections which repeat around the circumference of the motor. Since each such section is also symmetric about a radial-axial plane that would bisect it, NASTRAN requires a model of only one-half of a section. The SRM has 11 slots in the grain design. A half section model would therefore cover 1/22 of the circumference or about 16.4 degrees. Previous work 17 has indicated that a grid slice somewhat less than 15 degrees is desirable because of the better approximation of curved surfaces that a narrow slice would offer. To obtain a slice narrower than 16.4 degrees two different approaches could be used: 1.) The 16.4 degree motor section could be modeled with a grid containing two 8.2 degree slices, or 2.) a model could be constructed for a motor with a greater number of slots. Option 1.) results in a grid with more degrees of freedom and a stiffness matrix with a larger bandwidth. A significantly larger run time would result from the use of option 1.).

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¹⁶ NASTRAN Theoretical Manual, op. cit.

^{17 &}quot;Analytical Prediction of Motor Component Vibrations...", op. cit.

In an effort to maintain reasonable run times on the computer, option 2.) was adopted. A motor model with 18 slots was used to represent the actual motor which has 11 slots. The slot shape in a radial-axial plane was not changed and slot width was adjusted to keep the volume of propellant in the slotted area of the motor approximately constant between the 18 slot and 11 slot configurations. The 18 slot model should provide a good representation of the 11 slot motor in the most important longitudinal fundamental mode since the major structural effect the slots have is to reduce the hoop stiffness of the propellant grain in the slotted area. Hercules has obtained good results from a 2-D axisymmetric finite element computer program that utilizes slot approximation elements that have no hoop stiffness.

The grid layout in a radial-axial plane is shown in Figure 4. A projected view of the grid is shown in Figure 5. In both Figures 4 and 5, the actual grid has been rotated 180 degrees about the motor axis and plotted at both the 0 and 180 degree locations to show the motor outline. The grid is quite coarse compared with the usual solid rocket motor finite-element grid. The coarse grid is a result of efforts to model a very large structure with an adequate model and still maintain reasonable computer run times. Based on past experience, the grid should provide adequate results for low frequency analyses but would have questionable accuracy at higher frequencies. More discussion on grid refinement is contained in the Component Vibration Program Final Report 18.

To avoid a lengthy description of the model geometry, material properties, etc., a copy of the NASTRAN bulk data deck is included as Table I. The corresponding case control deck is shown (abridged) in Table II. Only the first and last pages of the case control deck are shown in Table II because intermediate subcase cards are very repetitious. The corresponding executive control deck listing is shown in Table III. The alter statements, with the exception of the OUTPUT2 statement, were required to use the cyclic symmetry option in MSC NASTRAN. The OUTPUT2 alter was used to write the displacement solutions on a computer tape that could be saved for later use.

The NASTRAN solution represented by the data of Tables I, II, and III was run to obtain data for the SRM receptance matrix. A total of 10 unit loads were applied to the SRM model to determine the receptance matrix. Four unit loads were applied at the attach points, (load set $F_{310,11}$), and six unit loads were applied at the SRM/Nose Cone interconnection points. Unit loads were applied at points 1 and 2 as shown in Fig. 3. Points 1 and 2 represent the only types of unique points among the 36 different interface nodes of Fig. 3. Node 1 represents nodes that are half way between slots and node 2 represents nodes that are in line with slot tips. The computer solution represented by Tables I, II, and III was run on the IBM 370/155 with 1000K of core. The CPU time for the run was 7.07 hours and the total run time (CPU plus wait) was 8.07 hours. The problem had 1832 degrees of freedom in the analysis set. The 1/36 section grid therefore represents an equivalent full 360 degree equivalent model with 18 x 1832 = 32,976 degrees of freedom. Results from the analysis were the displacements at all nodes for each of the 10 different loads. All displacements are in data block UDVF which was written on an OUTPUT2 tape.

¹⁸ Op. Cit.

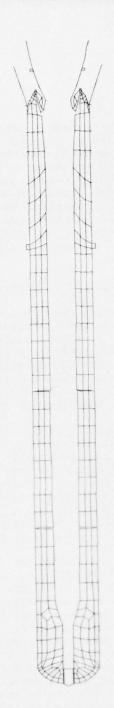


Figure 4. Outline of SRM Grid Used in Cyclic Symmetry Analysis

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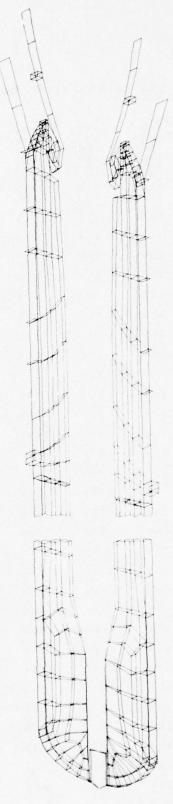


Figure 5. Computer Plot of SRM Grid Used in Cyclic Symmetry Analysis

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TABLE I - NASTRAN BULK DATA LECK FOR THE SRM CYCLIC SYMMETRY MODEL

***		SYMMETR	MUDEL						

CBAR	501	501	139	140	141			2	
CBAR	502	502	151	152	149			2 2 2 2 2	
CBAR	503	502	163	164	161			2	
CBAR	504	502	175	176	173			2	
CBAR	505	502	185	204	201			2	
CBAR	507	503	215	210	213			2	
CHEXAZ	101	300	101	103	105	33	102	104	+H101
+H101	106	34							
+H102	102	300	163	109	111	105	104	110	+H102
CHEXA2	103	300	101	107	109	103	102	108	+H103
+H103	110	104							
CHEXA2	104	300	109	115	117	111	110	110	+1104
+H104 CHEXA2	118	300	107	113	115	109	108	114	44106
+H105	110	110	10.	1.	113	103	100	114	+H105
CHEXAZ	106	300	115	123	121	117	116	124	+#100
+H106	155	118		110					
+H107	124	300 116	113	119	123	115	114	120	+H107
CHEXAS	108	300	119	125	127	123	120	126	+1108
+H106	128	124							
+H109	136	134	151	123	135	133	122	124	+6109
CHEXAZ	110	300	123	127	137	135	124	128	++110
+H110	138	136							
CHEXAS	111	300	125	129	137	12.7	126	130	+ 1111
+H111	138	12k 300	131	133	145	143	132	134	+H112
+H112	146	144							
CHEXA2	113	300	133	135	147	145	134	130	+1113
CHEXAS	148	300	135	137	149	147	136	138	+1114
+ 1114	150	146							
CHEXA?	115	300	143	145	157	155	144	146	+H115
+H115 CHEXA2	158	300	145	147	159	157	146	148	+H116
+H110	160	156							
CHEXA2	117	300	147	149	161	159	148	150	+H117
+H117	162	366	155	157	169	107	156	158	++118
+H118	170	168							
CHEXA2	119	300	157	159	171	169	156	160	+H119
CHEXA2	172	170 300	159	161	173	171	160	162	+H120
+H120	174	172						102	*****
CHEXAS	121	300	167	169	179	177	168	170	+H121
+H121	180	300	169	171	181	179	170	172	+H122
+H122	182	180			101	112	110	116	THILL
CHEXA2	123	300	171	173	183	181	172	174	+#123
CHEXA2	184	300	177	179	189	187	178	160	+4124
+H124	190	188		117	103	10.1	170	160	+H124
CHEXA2	125	300	179	181	191	189	180	182	+H125
CHEXA2	192	300	181	183	193	101	100	164	A 14 1 1 1 1
+H126	194	192	11	1.5	1,5	191	182	184	+H126
CHEXAS	127	300	187	189	197	195	188	190	+H127
+H127 CHEXA2	198 128	300	189	191	199	197	190	192	44125
+H128	200	198	103	1 7 1	199	191	190	192	+H156
CHEXA2	129	300	191	193	201	199	192	194	+H129
CHEXAS	130	300	195	197	209	207	196	160	****
+H130	210	208	, , ,		200	207	190	198	+1130
CHEXA2	131	300	197	199	211	209	198	200	+H131
+H131	215	210			28				

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CHEXAS	132	300	199	201	213	211	200	202	+H132
+H132 CHEXA2	214 133	300	207	209	219	217	208	210	+H133
+H133 CHEXAZ	134	306	204	211	221	219	210	212	+11134
CHEXA2	135	300	211	213	223	221	212	214	+h135
4H135 CFEXA2	224	300	307	305	313	315	308	306	+H136
+11136	314	316							
CHEXA2 +H137	312	314	305	303	311	313	306	304	+6137
+HIS8	138 310	312	363	223	309	311	364	224	+H136
CHEXA2	139	300	315	313	321	323	316	314	+H139
CHEXA2	140 320	300	313	311	319	321	314	312	+H140
CHEXA2	141	300	311	309	317	.319	312	310	+H141
+H141 CHEXA2	142	320	323	321	324	331	324	322	+H142
TH142	330 143	300	321	310	327	329	322	320	+H143
+H143	144	336	319	317	325	327	320	318	+11144
+H144 CHEXA2	145	328	331	124	337	339	332	330	+6145
+H145 CHEXA2	338	346 306	129	327	335	337	330	328	+H146
+11146	330	338							
CHEXA2 +H147	334	300 336	327	325	333	335	326	326	+6147
CHEXA2	346	300 348	339	327	345	347	340	336	+H142
CHEXA2	344	340	337	135	343	345	336	336	+H149
CHEXA2	150 342	300	235	333	341	343	3.56	334	+h150
CHEXA2	15.1 354	300 350	347	345	353	355	348	346	+H151
CHEXAS	152	300	345	343	351	353	346	344	+H152
CHLXA2	352 153	300	343	-41	349	551	344	342	+m153
+HI53 CHEXA2	350 154	366	355	353	361	363	356	354	+1154
+H154 CHEXA2	155	364	353	351	359	361	354	352	+H155
+H155 CHEXA2	156	300	351	349	357	359	35.2	350	+H156
+H156 CHEXA2	358 157	366	363	361	369	371	364	362	+E157
+H157	370	3/2							
+H158	158 368	300	561	3-,4	367	369	362	36.0	+h156
CHEXA2 +H159	366	300	359	357	365	367	360	358	+H159
+H160	160	366 41t	407	405	413	415	408	406	+H100
CHEXA2	412	300	405	403	411	413	406	404	+#1161
CHEXAS	162	300 412	403	165	409	411	464	366	+1162
CHEXA?	163	300	415	413	421	423	416	414	+6160
+H163 CHEXAS	164	300	413	411	419	421	414	412	+1104
+H164 CHEXA2	165	300	411	404	417	419	412	410	+6105
+H165 CHEXA2	100	300	423	421	429	431	424	422	+H166
+H166 CHEXAP	430	432 300	421	419	427	429	422	420	+H167
+H167	421	430	419	417		427	420	410	+1108
+H100	426	428			425				
HH169	169 438	446	4 3 1	424	437	4.39	432	430	+H169
CHEXA2	170	366	429	427	435	437	430	428	+6170

Table I (Continued)

THE PERSON OF TH

+H170 CHEXA2	436	300	427	425	433	435	428	426	+H171
+ 1171	4 34	4 36							
+H172	172	300 448	439	437	445	447	440	438	+H172
CHEXAS	173	360	437	4 35	443	445	438	436	+H173
CHEXAP	174	300	435	433	441	443	436	434	+H174
+H174 CHEXA2	175	300	447	445	453	455	448	446	+H175
+H175 CHEXA2	454 176	300	445	443	451	453	446	444	+H176
+H176 CHEXA2	452	454		441	449	451	444	442	+H177
+H177	450	452	443						
+HI7E	178	300 464	455	453	461	463	456	454	+H176
CHEXA2 +H179	179	300 462	453	451	459	461	454	452	+6179
CHEXAS	180	300	451	449	457	459	452	450	+6160
CHEXA2	181	300	463	461	469	471	464	462	+1111
CHEXA2	470 182	300	461	459	467	469	462	460	+#162
+H182 CHEXA2	468	300	459	457	465	407	460	458	+H1+3
+H183 CHEXA2	184	300	507	505	513	515	508	506	+H184
+H184	514	5.16							
+H185	165 512	300 514	505	503	511	513	506	504	+H185
THIE	510	300 512	503	465	509	511	564	466	+11110
CHEXA2	187	306 524	515	513	521	523	516	514	+11107
CHEXA?	188	300	513	511	519	521	514	512	+H188
+H188 CHEXA2	520 189	300	511	509	517	519	512	510	+H189
CHEXA2	518 190	520	523	E 2 1	529	531	524	522	+11190
CHEXA2	530 191	532	521	519	527	524	522	520	+n191
+H191 CHEXA2	526	536	519	517	525	527	520	518	+H192
+H192	526	521							
*H193	193 538	540	531	529	537	5.39	532	530	+H193
+H194	194 536	300 53t	529	527	535	537	536	528	4H194
CHEXA2 +H195	195 534	536	527	5.25	533	535	528	526	+H195
CHEXA2	140	300	539	1 37	541	543	540	538	+H196
CHEXA2	197	544 300	537	535	547	541	538	536	+11197
+H197 CHEXA2	548 198	300	5.35	533	545	547	536	534	+H198
+H198 CHEXA2	199	300	543	541	551	553	544	542	+6190
+H199 CHEXA2	552	554 300	541	547	549	551	542	546	+1-200
+H200	550	552 300	553	551	561	563	554	552	+H2'01
+H201	562	564							
+H202	202 560	562	551	549	559	561	552	550	+4505
+H203	203 558	300 560	549	547	557	559	550	548	+H203
+H204	556	300 558	547	545	555	557	548	546	+11204
CHEXA2	205 572	300 574	563	561	571	573	564	562	+H205
CHEXA2	506	300	561	559	569	571	562	560	+H206
+H206	570 20 7	300	559	557	567	569	560	558	+11207
CHEXAS	568 208	570 300	557	5.55	565	567	556	550	+H206
+H208	566	568			30				

Table I (Continued)

THE RESERVE THE PROPERTY OF THE PARTY OF THE

+H209	209 582	300 584	573	571	581	583	574	572	+H209
CHEXA2	210	300	571	569	579	561	572	570	+H210
CHEXA2	580 211	582 300	569	567	577	579	5/0	568	+#211
+H211	578	300	567	565	575	577	568	566	+H212
+H212 CHEXA2	576 213	57E 300	583		591	693			
+H213	592	594		581			564	582	+H213
CHEXA2	590	300 592	581	579	589	591	582	580	+H214
CHEXA2 +H215	215 588	300 590	579	577	587	58.9	580	578	+m215
CHEXA2	216 586	300 588	577	575	585	587	578	576	+#216
CHEXA2	217	306	593	591	603	605	594	592	+1:217
+H217 CHEXA2	218	300	591	519	601	603	592	590	+H218
+H218 CHEXA2	602 219	300	589	517	597	601	590	588	+H219
+H219 CHEXA2	598 220	300	587	555	595	597	561	566	+H226
+H220	596	59.							
+H221	600	300 602	597	595	599	601	598	596	+H221
+HSSS CHEXAS	010	616	605	03	015	017	606	604	+H222
CHEXA2	614	616	603	601	613	615	604	500	+H223
CHEXAZ +H224	612	300	601	599	611	613	602	600	+11224
CHEXA2	225	306	605	617	619	607	066	018	+H225
+H225 CHEXA2	526 620	300	617	625	629	619	618	626	+5226
CHEXA2	630	300	615	613	625	617	616	614	+H227
+H227 CHEXA2	626	300	613	611	623	625	014	012	+H226
+H228 CHEXA2	229	360	625	023	627	629			
+H229	628	630					626	624	+H229
CHEXA2 +H230	230 622	616	607	(.19	621	669	608	620	+H230
+H231	231 634	300	619	629	633	621	626	636	+H231
+ H232	632	634	629	627 -	631	633	630	628	+h232
CHEXA2	233	300 636	609	621	633	635	610	622	+H233
CHEXA2	234 636	300	633	631	037	635	634	032	+H234
CHEXA2	361	400	29	25	19	23	36	26	+H301
+H301 CHEXA2	401	200	35	o7	101	33	36	36	+1401
+H401 CORD2C	102	34	0.0	0.0	0.0	0.0	0.6	1.0	+6C
+BC CQUAD2	1.0	10	0.0	2	4	3			
C GUAD 2	2	10	3	4	6	5	0.0		
COUAD 2	4	40	5 7	8	12	7	0.0		
CQUAD2	6	10	11	6	10	9	0.0		
CQUAD2	7 8	10	5 9 13	10	14	13	0.0		
CGUAD 2	9	10	15	16	18	15 17	0.0		
COUAL 2	10	39	21	16	22 28	21 27	0.0		
CQUAD 2	12	39 42	27 17	28 18	32	31 19	0.0		
COUAD2	14	42	19	20	26	25	0.0		
CQUAD2	15	42	25	26	30 28	29 2 7	0.0		
CQUAD 2	17	44	33	30	34 36	3 3 35	0.0		
CQUAL 2	19	45	35	36	38	37	0.0		

Table I (Continued)

COUAD2	26	46	101	102	108	107	0.0		
CQUAD2	27	47	107	108		101	0.0		
CQUAD2	28	47			114	113	0.0		
			113	114	150	119	0.0		
CQUAD 2	59	47	119	120	126	125	0.0		
CQUAD2	30	60	125	126	130	129	• 6		
CQUAD 2	31	48	129	130	142	141	0.0		
CQUAD2	35	49	141	142	140	139	0.0		
COUAD 2	33	50	141	142	154	150	0.0		
CQUAD 2	34	50	153	154	166	105	0.0		
CQUAD2	35	52	129	130	138	137	0.0		
CQUAD 2	36	52	1.37	138	150	149	0.0		
COUADS	37	54	149	150	152	151	0.0		
CQUAD2	38	52	149	150	162	101	6.0		
CQUAD 2	39	54	161	162	164	163	0.0		
CQUAD2	40	52	161	162	174	173	0.0		
CQUAD 2	41	54	173	174	176	175			
COUAD 2	42	52	173	174	184		0.0		
CQUAD 2	43	54	183	184	186	183	0.0		
CQUAD2	44	52	183	104		165	0.0		
CGUAD2	45	52	193		194	193	0.0		
COUADE	46	621		194	202	201	0.0		
CQUAD 2	47		201	202	214	213	• 0		
		56	201	202	204	203	0.0		
COUAD 2	46	58	203	204	206	265	0.0		
CQUAD?	49	58	205	500	210	215	0.0		
CQUAD2	50	56	213	214	216	215	0.0		
COUALZ	51	52	213	c 14	224	223	0.0		
CQUAD2	52	60	223	224	310	309	0.0		
CQUAL 2	53	66	309	310	318	317	0.0		
CQUAD2	54	60	317	. 18	326	.125	0.0		
COUAD 2	55	00	325	320	334	.333	0.0		
CQUAD 2	56	6.0	333	3.4	342	341	0.0		
CQUAU2	57	60	341	342	350	349	0.0		
COUADS	58	60	349	350	358	357	0.0		
COUAUZ	59	1.0	357	358	366	365	0.0		
COUADS	66	6.6	365	300	410	409	0.0		
CGUAD 2	61	60	409	410	418	417			
CGUAD2	62	6.0	417	416	426	425	0.0		
COUAUS	63	60	425	426			0.0		
COUADE	64	60			434	433	0.0		
COUADE	65	60	433	434	442	441	0.0		
COUADZ		60	441	442	450	444	0.0		
CQUADZ	67		449	450	458	457	0.0		
		60	457	456	466	405	0.0		
CQUAD2	68	6.2	465	466	510	504	0.0		
CGUAD 2	64	62	509	£10	518	517	0.0		
CQUAD?	70	62	517	518	526	525	0.0		
COUAD2	71	62	525	526	534	533	0.0		
CQUADS	72	6.5	533	534	546	545	0.0		
COUAD2	73	62	545	540	556	555	0.0		
COUAUZ	74	té	555	Sit	566	565	0.0		
CQUAD 2	75	62	565	166	576	575	0.0		
CQUAD 2	10	62	575	576	586	565	0.0		
COUADS	77	62	585	516	648	047	0.0		
CQUAD 2	78	63	585	636	596	595	0.0		
COUADS	79	64	595	596	600	599	0.0		
COUAD2	80	6.5	599	6.00	612	611	0.0		
CQUAD 2	8 1	66	611	612	624	623	0.0		
CUUAD2	82	67	623	624	628	027	0.0		
CGUAD2	83	68	627	628	632	631	0.0		
CQUAU2	84	69	631	032	638	637			
CQUAD 2	85	70	657	638	640	639	0.6		
CGUAD2	86	71	639	640	642		0.0		
CQUADS	87	72	639	640		041	0.0		
COUADS	88	73	643	6.44	644	643	0.0		
CYJOIN	1	(2	4	646	645	0.0		
+CY1	14	16			6	3	10	12	+CY1
+CY2			18	20	22	24	26	28	+CAS
+673	30	32	34	36	38	102	104	106	+CY3
+CY4	108	110	112	114	116	116	120	155	+CY4
	124	126	126	1.0	132	134	136	138	+CY5
+CY5	140	142	144	146	148	150	152	154	+CY6
+CY6	156	156	160	162	164	166	168	170	+CY7
+CY7	172	174	176	178	180	182	18.4	186	+CYE
+CY8	186	190	192	194	196	198	500	5.05	+CY9
+CY9	204	200	805	210	212	214	216	218	+CY10
+CY10	550	222	224	304	306	308	310	312	+CY11
+CY11	314	316	318	320	322	324	326	328	+CY12
+CY12	330	332	334	336	338	340	342	344	+CY13
+CY13	346	341	350	352	354	356	358	360	+CY14

The state of the s

	260	7. 4		2.0	370	372	464
+CY14	362	364	366	306			
+CY15	408	410	412	414	416	418	420
+CY16	424	426	428	430	432	434	436
+CY17	440	442	444	440	448	450	452
+CY18	456	458	460	462	464	466	466
+CY19	472	504	506	508	510	515	514
+CY20	518	520	522	524	526	528	530
+CY21	534	536	538	540	542	544	546
+CY22	550	552	554	556	558	566	562
+CY23	566	566	570	572	574	576	578.
+CY24	582	514	586	568	590	592	544
+CY25	598	600	002	004	606	300	610
	614		618	620	622	624	626
+CY26		61t			638	640	642
+CY27	630	632	634	636	030	040	042
+CY28	646	646					9
CANDIN	7	C	1	3	5	7	
+CY29	13	15	17	19	21	23	25
+CY30	29	31	3.3	35	37	101	103
+CY31	107	105	111	113	115	117	119
+CY32	123	125	127	129	131	133	135
+CY33	139	141	143	145	147	140	151
+ LY34	155	157	159	16.1	163	165	167
+CY35	171	173	175	17/	179	181	185
+CY36	187	189	191	193	195	197	199
+CY37	263	205	207	209	211	213	215
+CY38	219	221	223	303	305	307	309
+CY39	313	315	317	319	321		325
+CY40	329	331	333	335	337	339	341
+CY41	345	347	344	35.1	353	355	357
+CY42	361	363	305	367	369	371	403
+ L Y 43	407	400	411	413	415	417	419
+ CY44	423	42:	427	429	431	433	435
+CY45	439	441	443	445	441	444	451
+CY40	455	451	459	401	463	465	467
+CY47	471	503	505	507	509	511	513
+CY46	517	510	521	523	525	527	529
+CY49	533	534	537	534	545	547	555
+ LY50	565	567	575	577	585	587	595
+CY51	549	601	611	013	623	625	627
					639		
+CY52	631	633	635	637	639	641	643
+CY53	647						
DAREA	801	645	1	1.0			
DARLA	803	648	5	1.0			
DAKLA	603	648	3	1.0			
DAHLA	204	641	1	1.0			
DARFA	8 05	647	2	1.0			
DARLA	8.06	647	3	1.0			
DARLA	607	201	1	1.0			
DAREA	808	200	2	1.0			
LAREA	609	20t	1	1.0			
DAKEA	£10	200	2	1.0			
FREU	1	15.2456					
\$	GHID	PUINTS 1 T	HRII GG	AKE FOR	THE NOZZI	+ AND	ENICKE T
GHID	1	1	73.50	5.6	1990.00		
GHIL	. 5	i	73.50	-5.6	1990.0		
		i	66.75	5.0	1957.20		
GRIU	3				1957.2		
GRID	4	1	66 . 75	-5.0			
GRIL	5	1	58.25	5.6	1925 • 5		
GRID	- 6	1	58.25	~5.0	1925 - 5		
GRID	7	1	64 . 25	5.0	1925.50		
GRID	٤	1	64.25	-5.0	1925.5		
GHID	4.	1	56.75	5.0	1920.20	()	
GRIU	10	1	56.75	-5.0	1920.2	0 1	
GRID	11	1	64.25	5.0	1920.2	6 1	
GRIL	12	1	64.25	-5.0	1920.2	0 1	
GRID	13	i	44.50	5.0	1864.5		
GRID	14	i	44.50	-5.0	1864.5		
GRID	15		30.00	5.0	1851.0		
		i	30.00	-5.0	1851.0		
GRID	16				1829.7		
GRID	17	į.	33.80	5.0			
GRID	18	1	33.86	-5.0	1829.7		
GRIU	19	1	39.50	5.0	1835.0		
GH II	20	1	39.56	-5.0	1835.0		
GHID	21	1	41.25	5.0	1824.0		
GHID	22	1	41.25	-5.0	1824 .0		
GRID	23	1	30.00	5.0	1847.7		
GRID	24	1	30.00	-5.0	1847.7	5 1	

+CY15 +CY16 +CY16 +CY17 +CY18 +CY20 +CY21 +CY21 +CY24 +CY25 +CY26 +CY27 +CY26

+CY29 +CY30 +CY31 +CY32 +CY33 +CY34

+CY34 +CY35 +CY36 +CY37 +CY39 +CY40 +CY41

+CY41 +CY42 +CY43 +CY44 +CY45 +CY45

+CY48

+CY50 +CY51 +CY52 +CY53

405

515

GRID	25	1	45.00	5.0	1845.90	1
GRID	26	î	45.00	-5.0		i
GRID	27	1	47.25	5.0		1
GRID	58	1	47.25	-5.0		1
GRID	29	1	37.75	5.0		ì
GRID	30	1	37.75		1857.70	1
GRID	31	1	47.25	5.0	1859.30	1
GRID	32	1	47.25	-5.0	1859.30	1
GRID	33	1	51.00	5.0	1873.00	1
GRID	34	1	51.00	-5.0		1
GRID	35	i	51.00	5.0		ì
		i				
GRID	36	1	51.00	-5.0		1
GRID	37	1	54.70	5.0		1
GRID	38	1	54.70	-5.0		1
\$	GRID	POINTS 101			FUR THE AFT	SECTION
GRID	101	1	54.40	5.0		1
GRID	102	1	54.40	-5.0	1873.00	1
GRID	103	1	54.00	5.0	1865.75	1
GRID	104	1	54.00	-5.0	1865.75	1
GRID	105	1	50.70	5.0		1
GRIL	106	1	50.70	-5.0		1
GRID	107	1	59.55	5.0		1
GRID	108	i	59.55			1
				-5.0		
GRID	109	1	56.75	5.0		1
GRID	110	1	56.75	-5.0]
GRID	111	1	50.60	5.0		1
GRID	112	1	50.60	-5.6		1
GRID	113	1	63.60	5.0	1859 * 85	1
GRID	114	1	63.60	-5.0	1859.85	1
GRID	115	1	58.20	5.0	1853.50	1
GRIL	11t.	1	58.20	-5.0		1
GRID	117	1	50.50	5.0		1
GRID	116	i	50.50	-5.0)
GRID	119	î	66.75	5.0		1
	120	1	60.75	-5.0		1
GRID						1
GRID	121	1	50.45	5.0	1842.00	1
GRIL	155	1	50.45	-5.0	1842.00	k .
GRID	123	1	62.50	5.0		1
GRID	124	1	62.50	-5.0		1
GRIL	125	1	69.75	5.0	1845.05	1
GRIL	126	1	69.75	-5.0	1845.05	1
GRID	127	1	67.50	5.0	1843.00	1
GRID	128	1	67.50	-5.0	1843.00	1
GRID	129	1	72.60	5.0	1834.25	1
GRID	130	1	72.60	-5.0		1
GKIL	131	î	38.75	5.0		Ī
GRID	132	1	38.75	-5.0		1
		1				
GRID	133		50.15	5.0		1
GRID	134	1	50.15	-5.0		1
GRID	135	1	61.50	5.0		1
GRID	136	1	61.50	-5.0		1
GRID	137	1	72.75	5.0	1821.00	1
GRID	138	1	72.75	-100	1821.00	1
GRIU	139	1	78.50	5.0	1839.70	1
GRID	140	1	78.50	-510	1839.70	1
GRID	141	1	72.75	5.0	1839.70	1
GRID	142	1	72.75	-5.0	1839.70	1
CHID	143	1	37.00	5.0	1777.80	1
GRID	144	1	37.00	-5.0	1777.80	1
GRID	145	i	50.00	5.0		1
	146	1				
GRID			50.00	-5.0		1
GRID	147	1	61.50	5.0		1
GKID	146	1	61.50	-5.0		1
GHID	144	1	72.75	5.0		1
GRID	150	1	72.75	-5.0		1
GRID	151	1	76.80	5.0	1777.80	1
GRID	152	1	76.80	-5.0	1777.80	1
GRID	153	1	87.85	5.0	1884.59	1
GRID	154	1	67.85	-5.0	1884.59	1
GKID	155	i	35.01	5.0		i
GRID	156	1	35.01	-5.0		1
GKIL	157	i	50.00	5.0		1
		1				
GRID	155		50.00	-5.0		1
GRID	159	1	61.50	5.0		1
GRID	160	1	61.50	-5.0		1
6KIL	161	1	72.75	5.0		1
GRID	162	1	72.75	-5.0	1733.75	1
				7.4		

GR1D	163	1	76.00	5.0	1733.75	1	
GRID	164	1	76.00	-5.0	1733.75	1	
GRID	105	1	103.75	5.0	1930.70	1	
GRID	106	1	103.75	-5.0		1	
GRID	167	1	33.30	5.0		i	
GRID	108	1	33.30	-5.0	1692.5	1	
GRID	169	1	46.80	5.0	1676.25	1	
GRID	170	i	46.80	-5.0			
						1	
GRID	171	1	59.40	5.0	1605.80	ì	
GRID	172	1	59.40	-5.0	1065.66	i	
GRID	173	1	72.75	5.0		1	
	174	i		-5.0			
GRID			12.75			1	
GRID	175	1	76.80	5.0	1657.70	1	
GRID	176	1	76.80	-5.0	1657.70	1	
GRID	177	1	32.50	5.0		1	
GRID	178	1	32.50	-5.0		1	
GRID	179	1	45.75	5.0		1	
GRID	180	1	45.15	-5.0	1028.25	1	
GRID	161	1	59.25	5.0	1619.00	1	
GRID	182	i	59.25	-5.0			
						1	
GRID	183	1	72.75	5.0	1613.65	1	
GRID	184	1	12.75	-5.0	1613.65	1	
GRID	185	1	76.80	5.0	1613.65	1	
GRID	186	1	76.60	-5.0		i	
GHIU	187	1	32.25	5.0		1	
GRID	188	1	32.25	-5.0	1590.00	1	
GRID	189	1	46.00	5.0		1	
GRIL	190	i		-5.0		1	
			46.00				
GRID	191	1	59.00	5.0		1	
GRIU	192	1	59.00	-5.0	1562.50	1	
GRIL	193	1	72.75	5.0	1555.00	1	
GRID	144	1	72.75	-5.0		1	
GRID	195	1	32.10	5.0		1	
GRID	196	1	32.10	-5.0	1547.50	l	
GRID	197	1	46.00	5.0	1533.50	1	
GRID	148	1	46.00	-5.0		1	
GRID	199	1	59.00	5.0		1	
GRID	200	1	54.00	-5.0	1523.50	1	
GRID	201	1	12.75	5.0	1516.80	1	
GRID	202	i	72.75	-5.0		i	
GRID	203	1	81.20	5.0)	
GRID	204	1	81.20	-5.0	1516.80	1	
GRID	205	1	81.20	5.0	1511.00	1	
GRID	200	i	81.20	-5.0		1	
GHID	207	1	32.00	5.0		1	
GRIL	208	1	35.00	-5.0	1517.50	1	
CRID	209	1	46.00	5.0	1512.00	1	
GRIC	210	1	46.00	-5.0		1	
GRID	211	1	59.00	5.0		1	
GRID	212	1	59.00	-5.0	1507.50	1	
GRID	213	1	12.75	5.0	1505.30	1	
GRID	-14	1	72.75	-5.0		1	
		i	81.20	5.0			
GRID	215					1	
CRID	216	1	81.20	-5.0		1	
GRID	217	1	32.00	5.0	1492.00	1	
GRID	218	1	32.00	-5.0	1492.00	1	
GRID	219	1	46.00	5.0		1	
GRIU	550	1	46.00	-5.0		1	
GRID	551	1	59.00	5.0	1492.00	-	
GRID	255	1	59.00	-5.0	1492.00	1	
GRIU	223	1	72.75	5.0	1492.00	1	
			72.75			i	
GRID	224	1		-5.0			
\$	GHID	PUINTS 361	THRU 39		FUR THE AFT	CENTER	SECTION
GRID	303	1	59.00	5.0	1491.00	1	
GRID	304	1	59.00	-5.0		1	
GRID	305	î	46.00	5.0		i	
GRID	306	i	46.00	-5.0		1	
GRID	307	1	33.10	5.0		1	
GRID	308	1	33.10	-5.0	1491.00	1	
GRID	309	i	72.75	5.0		î	
GRID	310	1	72.75	-5.0		j	
GRID	311	1	59.00	5.0		I	
GRID	312	1	59.00	-5.0	1450.00	1	
GRID	313	1	46.00	5.0		1	
GRID	314	i	46.00	-5.0		i	
				5.0			
GRID	315	1	32.88			1	
GRID	316	1	32.88	-5.0	1450.00	1	

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GRID 316 1 72.75 5.0 1410.00 1 GRID 318 1 72.75 5.0 1410.00 1 GRID 319 1 50.00 5.0 1410.00 1 GRID 319 1 50.00 5.0 1410.00 1 GRID 320 1 40.00 5.0 1410.00 1 GRID 321 1 40.00 5.0 1410.00 1 GRID 322 1 40.00 5.0 1410.00 1 GRID 323 1 32.53 5.0 1410.00 1 GRID 323 1 32.53 5.0 1410.00 1 GRID 324 1 32.53 5.0 1410.00 1 GRID 327 1 50.00 5.0 1377.00 1 GRID 328 1 50.00 5.0 1377.00 1 GRID 328 1 72.75 5.0 1330.00 1 GRID 329 1 40.00 5.0 1377.00 1 GRID 320 1 72.75 5.0 1330.00 1 GRID 331 1 72.75 5.0 1330.00 1 GRID 332 1 32.14 5.0 1370.00 1 GRID 333 1 72.75 5.0 1330.00 1 GRID 335 1 72.75 5.0 1330.00 1 GRID 336 1 72.75 5.0 1330.00 1 GRID 337 1 40.00 5.0 1370.00 1 GRID 338 1 72.75 5.0 1330.00 1 GRID 337 1 40.00 5.0 1300.00 1 GRID 338 1 72.75 5.0 1330.00 1 GRID 337 1 40.00 5.0 1300.00 1 GRID 338 1 50.00 5.0 1300.00 1 GRID 347 1 72.75 5.0 1200.00 1 GRID 348 1 72.75 5.0 1200.00 1 GRID 349 1 72.75 5.0 1200.00 1 GRID 340 1 72.75 5.0 1200.00 1						
GRID 319 59-00	GRID	317 1	72.75	5.0	1410.00 1	
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GHID	424	1	32.53	-5.0	1090.00 1	
GRIL	425	1	72.75	5.0	1050.00 1	
GRIL	426	1	72.75	-5.0	1050.00 1	
GKID	427	1	59.00	5.0	1050.00 1	
GRID	426	1	59.00	-5.0	1050.00 1	
GRID	429	1	46.00	5.0	1050.00 1	
GRID	430	1	46.00	-5.0	1050.00 1	
GRID	431	1	32.14	5.0	1050.00 1	
GRIL	432	1	32.14	-5.0	1050.00 1	
GRID	433	1	72.75	5.0	1010.00 1	
GRID	434	i	72.75	-5.0	1010.00 1	
GRID	4 35	1	59.00	5.0		
GRID	430	1	59.00	-5.0	1010.00 1	
GRID	431	1	46.00	5.0	1010.00 1	
GRID	438	1	46.00	-5.0	1010.00 1	
GRID	439	1	31.74	5.0	1010.00 1	
		i		-5.0		
GRID	440		31.74			
GRID	441	1	72.75	5.0	970.00 1	
GRID	442	1	72.75	-5.0	970.00 1	
GRID	443	1	59.00	5.0	970.00 1	
GRIL	444	1	59.00	-5.0	970.00 1	
GRID	445	1	46.00	5.0	970.00 1	
GRID	446	1	46.00	-5.0	970.00 1	
GRID	447	1	31.35	5.0	970.00 1	
GRID	448	1	31.35	-5.0	970.00 1	
GRID	449	1	72.75	5.0	930 • 00 1	
GRID	450	1	72.75	-5.0	930.00 1	
GRID	451	1	59.00	5.0	930.00 1	
GRID	452	1	59.00	-5.0	930.00 1	
GRID	453	1	46.00	5.0	930.00 1	
GRID	454	1	46.00	-5.0	930.00 1	
GRID	455	1	30.96	5.0	930.00 1	
GRID	456	1	30.96	-5.0	930.00 1	
GRID	457	1	72.75	5.0	840.00 1	
GRID	458	1	72.75	-5.0	890.00 1	
GRID	459	1	59.00	5.0	890.00 1	
GRID	460	1	59.00	-5.0	890.00 1	
GRID	461	î	46.00	5.0	690.00 1	
GRID	462	1	46.00	-5.0	890.00 1	
GRID	463	1	30.57	5.0	890.00 1	
GRID	464	1	30.57	-5.0	890.00 1	
GRID	464	1	30.57 72.75	5.0	851.50 1	
			72.75			
GRID GRID	465	1	72.75 72.75	5.0	851.50 1 851.50 1	
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GRID GRID GRID GRID GRID GRID GRID GRID	465 400 407 468 470 471 472 6RID 503 504 505	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 50.1 THRU 65 59.00 59.00 46.00	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 FOR THE FORWAKE 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 468 469 470 471 472 6RTD 503 504 505	PUINTS 5	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 59.00 46.00 46.00	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 468 470 471 472 6810 503 504 505	PUINTS 5	72.75 72.75 59.00 59.00 46.00 30.20 30.20 30.20 59.00 59.00 46.00 30.40	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 FOR THE FORWARD 850.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 468 469 470 471 472 6810 503 504 505 507 508	PUINTS 5	72.75 72.75 72.75 59.00 59.00 46.00 30.20 30.20 50.1 THRU 69 59.00 46.00 46.00 46.00 30.40	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 469 470 471 472 GRID 503 504 505 506 507	PUINTS 5	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 59.00 59.00 46.00 46.00 46.00 30.40 72.75	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 469 470 471 472 6RTD 503 504 505 506 507	1	72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 30.40 72.75	5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 469 470 471 472 6810 503 504 506 507 509 510	PUINTS 5	72.75 72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 11HKU 65 59.00 46.00 46.00 46.00 30.40 72.75 72.75 59.00	5.0 -	851 .50 1 851 .50 1 852 .50 1 850 .50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4701 4721 5004 5005 5007 5007 5009 5111 512	1	72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 30.40 72.75	5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4701 4721 5004 5005 5007 5007 5009 5111 512	PUINTS 5	72.75 72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 11HKU 69 59.00 46.00 46.00 46.00 30.40 72.75 72.75 59.00	5.0 -	851 .50 1 851 .50 1 852 .50 1 850 .50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 469 470 471 472 6R10 503 504 505 506 507 511 512 513	POINTS 5	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 59.00 46.00 46.00 30.40 72.75 72.75 59.00 59.00	5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -5.0 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 466 467 469 470 471 472 6R10 503 504 505 506 510 511 512 513	POINTS 5	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 59.00 46.00 46.00 30.40 72.75 72.75 59.00 59.00 46.00	5 • 5 • 5 • 6 • 6 • 6 • 6 • 6 • 6 • 6 •	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 850.60 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4689 4701 4720 503 504 505 507 508 511 512 513 514 515	PUINTS 5	72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 46.00 30.40 72.75 72.75 59.00 59.00 46.00 30.40 72.75	5 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 •	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4669 4701 47210 5005 5007 5007 5112 513 514 516	PUINTS 5	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 59.00 46.00 46.00 30.40 72.75 72.75 72.75 59.00 59.00 46.00 46.00	5.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4669 4701 47210 5005 5005 5006 507 509 511 5112 5113 5114 5116 517	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	72.75 72.75 79.00 59.00 46.00 46.00 30.20 30.20 59.00 46.00 30.40 72.75 72.75 59.00 46.00 30.40 72.75 72.75 59.00 46.00 30.20 72.75	5 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 •	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 470 471 472 6813 5065 507 5069 511 511 511 511 511 511 511 511 511		72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 72.75 72.75 59.00 46.00 46.00 30.20 30.20 30.20	5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4771 4772 6665 5004 5004 5005 5007 5112 513 514 516 517 519	PUINTS 5	72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 46.00 46.00 46.00 46.00 30.40 72.75 72.75 59.00 46.00 30.20 30.20 72.75 72.75 59.00	5 • 5 • 6 • 6 • 6 • 6 • 6 • 6 • 6 • 6 •	851 .50 1 851 .50 1 852 .50 1 850 .50 1 870 .50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 470 471 472 6813 5065 507 5069 511 511 511 511 511 511 511 511 511		72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 72.75 72.75 59.00 46.00 46.00 30.20 30.20 30.20	5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4771 4772 6665 5004 5004 5005 5007 5112 513 514 516 517 519	PUINTS 5	72.75 72.75 72.75 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 46.00 46.00 46.00 46.00 30.40 72.75 72.75 59.00 46.00 30.20 30.20 72.75 72.75 59.00	5 • 5 • 6 • 6 • 6 • 6 • 6 • 6 • 6 • 6 •	851 .50 1 851 .50 1 852 .50 1 850 .50 1 870 .50 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4701 47210 5605 5606 5607 5609 5610 5612 5613 5614 5617 5618 5618 5618 5618 5618 5618 5618 5618	POINTS 5	72.75 72.75 72.75 59.00 59.00 46.00 46.00 30.20 59.00 59.00 46.00 30.40 72.75 72.75 59.00 46.00 46.00 30.20 72.75 72.75 59.00 46.00 46.00 46.00 46.00 46.00	5 - 5 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 -	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 467 467 469 471 478 660 500 500 500 500 511 512 513 514 515 516 517 518 518 518 518 518 518 518 518 518 518	PUINTS 5	72.75 72.75 72.75 72.75 72.75 73.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 72.75 72.75 72.75 59.00 46.00 30.20 30.20	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851 .50 1 851 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 850 .50 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1 808 .00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4669 4701 4771 4771 5500 5500 5510 5511 5511 5512 5512 5523	PUINTS 5	72.75 72.75 72.75 72.75 72.75 72.75 72.00 46.00 30.20 30.20 59.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 30.20 72.75 72.75 72.75 72.75 72.75 72.75 72.75	\$ -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0	851 .50 1 851 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 850 .50 1 808 .00 1 766 .00 1 766 .00 1 766 .00 1 766 .00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4701 47210 5505 55067 5509 5111 5513 5514 5516 5522 5523 5524	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	72.75 72.75 79.00 59.00 46.00 46.00 46.00 59.00 59.00 59.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 30.20 72.75 72.75 72.75 59.00 46.00 46.00 30.20 72.75	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4771 4772 5505 5507 5509 5511 5513 5514 5517 5512 5512 5512 5522 5523 5525 5525 5525	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	72.75 72.75 59.00 59.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 30.40 72.75 72.75 59.00 46.00 30.20 72.75 72.75 59.00 46.00 30.20 72.75 72.75 59.00 46.00 30.20 72.75 72.75 59.00 46.00 30.20 72.75 72.75 59.00 50.00 50.00 50.00 50.00 50	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4771 4771 5500 5500 5510 5511 5511 5512 552 552 552 552 552 552	PUINTS 5	72.75 72.75 72.75 72.75 72.75 72.00 46.00 46.00 30.20 30.20 70.40 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851 .50 1 851 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 808 .00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	4667 4667 4667 477 477 477 477 477 477 4	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	72.75 72.75 72.75 72.75 79.00 46.00 46.00 30.20 30.20 59.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 46.00 30.20 72.75 72.75 59.00 46.00 46.00 30.20 72.75 72.75 59.00	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851.50 1 851.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 852.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.50 1 850.60 1 808.00 1 808.00 1 808.00 1 808.00 1 808.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1 766.00 1	SECTION
GRID GRID GRID GRID GRID GRID GRID GRID	465 4667 4667 4669 4771 4771 5500 5500 5510 5511 5511 5512 552 552 552 552 552 552	PUINTS 5	72.75 72.75 72.75 72.75 72.75 72.00 46.00 46.00 30.20 30.20 70.40 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75 72.75	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	851 .50 1 851 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 852 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 850 .50 1 808 .00 1	SECTION

GRID	529	1	46.00	5.0 724.00	1
GRID	530	1	40.00	-5.0 724.00	1
GRID	531	1	30.00	5.6 724.00	1
GRID	532	1	30.00	-5.0 724.00	1
GRID	533	1	72.75	5.0 681.40 -5.0 681.40	1
GRID	534	1	72.75	5.0 681.40	1
GRID	535	1	63.40	-5.0 681.40	1
6R10	536	1	46.00	5.0 081.40	1
GRID	537	1	46.00	-5.0 681.40	1
GRID	536	1	29.75	5.0 681.40	1
GRID	546	1	29.75	-5.0 601.40	1
GRID	541	1	45.00	5.012034065.00	1
GRID	542	i	45.00	-5.0 665.00	1
GRID	543	1	23.65	2.356371660.00	1
GRID	544	1	23.65	-5.0 660.00	1
GRID	545	1	72.75	5.0 650.00	1
GRID	546	1	72.75	-5.0 650.00	1
GRIL	547	1	63.40	b.0 650.00	I
GRID	546	1	63.40	-5.0 050.00	1
GRID	544	1	50.00	3.750653635.00	1
GRID	550	1	50.00	-5.0 035.00	1
GRID	551	1	37.50	3.334368645.00	1
GRID	552	1	37.50	-5.0 645.00	1
GRID	553	1	18 . 70	1.058405642.50	1
GREED	5.54	1	16.70	-5.0 642.50	1
GRID	555	3	72.75	5.0 620:00 -5.0 620:00	1
GRID	556	. 1	72.75	5.0 620.00	1
GRID	558	1	63.40	-5.0 620.00	î
GRID	559	1	50.00	3.750853615.00	î
GRID	500	1	56.06	-5.0 615.00	1
GRID	561	1	30.00	2.917795620:00	1
GRID	502	1	30.00	-5.0 620.00	1
GRID	563	1	13.00	0.190323622.50	1
GRID	564	1	13.00	-5.0 622.50	1
GRID	565	1	72.75	5.0 590.00	1
GRID	566		72.75	+5.0 590.00	1
GRID	507	1	63.40	5.0 590.00	1
GRID	568	1	03.40	-5.0 590.00	1
GRID	569	1	50.00	3.750653590.00	1
GRID	570	1	50.00	-5.0 590.00	1
GRID	571	1	30.00	2.917795592.50	1
GRID	572	1	30.00	-5.0 592.50	1
GRID	573	1	13.00	0.190323595.00 -5.0 595.00	1
GRID	574	1	13.00	5.0 500.00	1
GRID	575	i	72.75	-5.0 560.00	1
GRID	577	1	03.40	5.0 560.00	1
GRID	578	i	63.46	-5.0 560.00	1
GRID	579	1	50.00	3.750853560.00	1
GRID	580	1	50.00	-5.0 500.00	1
GRID	5.8.1	1	32.50	3.078027505.00	1
GRID	582	1	32.50	-5.0 565.00	3
GRID	5.83	1	13-00	(.190323570.00	1
GRID	5.64	1	13.00	-5.0 570.00	1
GRID	585	1	72.75	5.0 530.00	1
GRID	580	1	72.75	-5.0 530.00	1
GRID	5.57	1	63.40	540.00 540.00	1
GRID	588	1	63.40	-5.0 540.00 3.610345542.50	
GRID	589	1	52-50	-5.0 542.50	1
GRID	590	1	52.50 35.00	3.215357548.50	1
GRID	591	1	35.00	-5.0 548.50	1
GRID	593	1	13.00	0.190323552.50	1
GRID	594	î	13.00	-5.0 552.50	1
GRID	5.95	ì	71.25	5.0 522.80	1
GRID	596	i	71.25	-5.0 522.80	1
GRID	597	1	63.40	5.0 528.20	1
GRID	598	1	63.40	-5.0 528.20	1
GRID		1	6d.70	5.0 516.90	1.
	599		66.70	-5.0 516.90	J.
GRIL	600	1			
		1	6.0 - 5.5	522.45	1
GRID GRID	600 601 602	1	60.55 60.55	-5.0 522.45	1
GRID GRID GRID GRID	600 601 602 603	1 1	60.55 60.55 40.00	-5.0 522.45 3.438497532.50	1
GRID GRID GRID GRID GRID	600 601 602 603 604	1 1 1	60.55 6(.55 40.00 40.00	-5.0 522.45 3.438497532.50 -5.0 532.50	1 1
GRID GRID GRID GRID	600 601 602 603	1 1	60.55 60.55 40.00	-5.0 522.45 3.438497532.50	1

Table I (Continued)

GRID	606	1	13.00	-5.0	540.00	1		
GRID	607	i	13.00	0.19032		i		
GRID	6.08	1	13.00	-5.0	525.00	1		
GRID	610	1	13.00	0.19032		.1		
GRID	611	i	13.00	-5.0 5.0	510.50	1		
GRID	612	i	63.20	-5.0	509.50	i		
GRID	613	1	56.00	5.0	510.00	1		
GRID	614	1	56.00	-5.0	510.00	1		
GRID	615	1	40.00	3.43849		1		
GRID	616	1	24.00	-5.0 2.39692	525.00	1		
GRID	618	i	24.00	-5.0	525.00	î		
GRID	619	1	21.00	2.02473	9517.50	1		
GRID	650	1	21.00	-5.0	517.50	1		
GRID	621	1	19.00	1.71123 -5.0	510.50	1		
GRID	623	i	53.30	5.0	500.90	1		
GRID	624	1	53.30	-5.0	500.90	1		
GRID	625	1	47.50	5.0	509.10	1		
GRID	626	1	47.50	-5.0	509.10	1		
GRID	627	1	40.40	5.0	493.95	1		
GHID	629	i	35.90	5.0	503.00	i		
CRID	030	1	35.90	-5.0	503.00	i		
GRID	631	1	20.60	5.0	489.45	1		
GRID	632	1	26.60	-5.0 5.0	489.45	1		
GRID GRID	633	1	24.00	-5.0	499.20	1		
GKID	635	i	13.00	5.0	498.30	i		
GRIL	636	1	13.00	-5.0	498.30	1		
GRID	637	1	13.0	5.0	487.25	1		
GRID	638	1	13.0	5.0	487.25	1		
GRID	646	1	16.25	-5.0	487.25	1		
GRID	641	1	0.50	5.0	481.70	1		
GRID	642	1	0.50	-5.0	461.70	1		
GRID	643	1	10.25	5.0	521.70	1		
CRID	644	1	0.50	5.0	521.70	1		
GRID	046	i	0.50	-6.0	521.70	i		
GHID	047	1	72.75	5.0	522.50	1		
GRID	648	1	72.75	-5.0	522.50	1		
MATI	100	10.000+		0.30	.0003			
MAT1	300	416.0	•	0.49	1.598E-			0.35
MAT1	400	6000.		0.44	1.00 CE-			0.30
PARAM	CTYPE	DIti						
PARAM	COUPMAS							
PARAM	N DECOMOR	18						
PARAM	G	.04						
PARAM	KMAX	6						
PARAM	NLOAD	10						
PBAR	501 502	200	1.16	.0087	1.44			
PBAR	503	200	1.50	.045	0.78			
PUUAD2	10	200	0.25	0.0	39	100	0.50	0.0
PQUAU2	40	100	6.625	0.0				
POUAD 2	42	200	1.00	0.0				
PQUAD2	43	200	1.50	0.0				
POUAD2	45	200	1.00	0.0				
PUUAD2	46	500	.40	• 0				
PQUAD2	47	200	.362	• 0				
PQUAD2	46	260	0.40	0.0				
PGUAD2	50	200	0.375	0.0				
PGUAU2	52	200	.52	.0				
PGUAD2	54	200	0.25	0.0				
PQUAD2	56	200	0.36	0.0				
POUAD2	58 60	200	0.60 .52	0.0				
PQUAD2	62	200	.52	.0				
PGUAD 2	63	200	.477	• 0				
PGUAD 2	64	200	.417	• 0				
PGUAD2	65	500	. 365	• (
				39				

Table I	(Contin	ued)	
66	200	.349	.0
67	200	. 379	.0
68	200	.411	.0
69	200	1.35	. 0
70	200	2.30	.0

PQUADS

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PQUAD2	67 68	200	.379	•0					
PQUAD2	69	200	1.35	- 0					
PQUAD2	70	200	2.30	.0					
PQUAD2	71	200	0.80	0.0					
PQUAD2	72	500	0.72	0.0					
PQUAD 2	73	500	0.72	0.0					
PQUAD 2	521	200	*62	.0					
RLOADI	1	801			1000				
RLOAD1	3	802			1000				
RLOAD 1	4	804			1000				
RLOADI	5	805			1000				
RLOAD 1	6	806			1000				
RLOAD 1	7	607			1000				
RLOAD 1	8	808			1000				
RLOAD 1	9	603			1000				
RLOAD1 SPC1	10	810 456	103	Theret	1000				
SPCI	39	456	103	THRU	106				
SPCI	39	450	115	THRU	118				
SPC1	39	456	121	THRU	124				
SPC1	39	45t	131	THRU	136				
SPC1	39	456	143	THRU	148				
SPC1	39	456	155	THRU	160				
SPC1	39	456	167	THRU	172				
SPC1	39	450	177	THRU	162				
SPC1	39	456	187	THRU	192				
SPC1	39	456 456	195	THRU	200				
SPC1	39	456	217	THRU	222				
SPC1	39	456	303	THRU	308				
SPC1	39	456	311	THRU	316				
SPC1	39	456	319	THRU	324				
SPC1	39	456	327	THRU	332				
SPC1	39	456	335	THRU	340				
SPCI	39	456	343	THRU	348				
SPC1	39	456	351	THRU	356				
SPC1	39	A50	359	THRU	364				
SPCI	39	456 456	367 403	THRU	408				
SPCI	39	456	411	IHRU	416				
SPC1	39	456	419	THRU	424				
SPCI	39	456	427	THRU	432				
SPCI	39	456	435	THRU	440				
SPCI	39	450	443	THRU	448				
SPCI	39	456	451	THRU	456				
SPCI	39	456	459	THRU	464				
SPC1	39	456	467 503	THRU	472 508				
SPC1	39	456	511	THRU	516				
SPCI	39	456	519	THRU	524				
SPC1	39	456	527	THRU	532				
SPCI	39	456	535	THRU	544				
SPCI	39	456	547	THRU	554				
SPC1	39	450	557	THRU	564				
SPC1	39	450	567	THRU	574				
SPC1	39	456	577	THRU	584				
SPC1	39	456	587	THRU	594				
SPC1	39	456	613	THRU	616				
SPC1	39	450	633	THRU	636				
SPC1	39	456	127	128	597	1.08	625	626	
SPC1	39	456	629	630					
SPC1	39	6	37	38	645	646			
TABLED1									+TUI
+TU1	0.0	I * O	400.0	1.0	ENDT				
TABLED1							0.0		+TRI
+TR1 +TR2	0.0	2.1024	10.0	0.6293	15.0	0.9951	20.0	1.3659	+182
TABLED1	30.0	C # 1 U Z 4	40.0	2 - 8390	50.0	3.5756	ENDT		+T11
+111	0.0	0.0	10.0	0.6420	15.0	0.9737	20.0	1.3005	+712
+TI2	30.0	1.9590	40.0	2.0176	50.0	3.2761	ENDT	1	
ENDDATA									
				4.0					

TABLE 11 - NASTRAN CASE CONTROL DECK FOR DETAINING UNIT LOAD SOLUTION FOR THE SRM CYCLIC SYMMETRY MODEL *** TITLE # FULL MOTOR MUDEL AT F=15.2456 HZ LINE # 72 MAXLINES # 100000 ECHO # BUTH ECHU # BUTT FREC # 1 SDAMP # 2000 SET 5 # 21,101,113,125,149,173,203,205,206,213,300,325,409,457,525, 585,623,641,647,648 SUBCASE 1 LABEL # SEGMENT 1-10 DEGAD # 1 SUBCASE 2 LABEL # SEGMENT 1-L SUBCASE LABEL # SEGMENT 2-K SUBCASE LABEL # SEGMENT 2-L SUBCASE 5 LABEL # SUBCASE SEGMENT 3-K LABEL & SEGMENT 3-L SUBCASE 7 LABEL & SEGMENT 4-R LABEL # S LABEL # SEGMENT 4-L SUBCASE 9 LAHEL # SEGMENT 5-R SUBCASE 10 LABEL # SEGMENT 5-L SUBCASE 11 LABEL # SEGMENT 6-R SUBCASE 12 LABEL # STO SEGMENT 6-L LABEL # SECMENT 7-R SUBCASE 14 LABEL # SEGMENT 7-L SUBCASE 15 SUHCASE 16 SEGMENT 8-R LABEL # SEGMENT 8-L SUBCASE 17 LABEL # SEGMENT 9-R SUBCASE 18 LABEL # SEGMENT 9-L SUBCASE 19 LABEL # SEGMENT 10-R SUBCASE 20 LABEL # SEGMENT 10-L SUBCASE 21 LABEL # SEGMENT 11-R SEGMENT 11-L LABEL # SEC SUBCASE 23 LABEL # SEGMENT 12-R SUBCASE 24 LABEL # LABEL # SEGMENT 12-L SUHCASE 25 LABEL # SEGMENT 13-R SUBCASE 26 LABEL # SEGMENT 13-L 27 LABEL # SEGMENT 14-R 28 LABEL # SEGMENT 14-L SUBCASE 29 LABEL # SEGMENT 15-R

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Table II (Continued)

```
SUBCASE 30
LABEL # SEGMENT 15-L
SUBCASE 31
LABEL # SEGMENT 10-K
SUBCASE 32
LABEL # SEGMENT 17-K
SUBCASE 33
LABEL # SEGMENT 17-K
SUBCASE 34
LABEL # SEGMENT 17-L
SUBCASE 35
LABEL # SEGMENT 18-K
SUBCASE 36
LABEL # SEGMENT 18-K
SUBCASE 37
LABEL # SEGMENT 1-F
SUBCASE 38
LABEL # SEGMENT 1-L
SUBCASE 38
LABEL # SEGMENT 1-L
$##
```

SUBCASES 39 THROUGH 350 ARE REPETITIVE AND WERE UNITTED FOR BREVITY

SUBCASE 351
LABEL # SEGMENT 14-R
SUBCASE 352
LABEL # SEGMENT 15-R
SUBCASE 353
LABEL # SEGMENT 15-R
SUBCASE 355
LABEL # SEGMENT 16-R
SUBCASE 355
LABEL # SEGMENT 16-R
SUBCASE 350
LABEL # SEGMENT 17-R
SUBCASE 350
LABEL # SEGMENT 17-R
SUBCASE 356
LABEL # SEGMENT 17-R
SUBCASE 356
LABEL # SEGMENT 17-R
SUBCASE 359
LABEL # SEGMENT 17-R
SUBCASE 359
LABEL # SEGMENT 18-R
SUBCASE 360
LABEL # SEGMENT 18-R

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TABLE 111 - NASTRAN EXECUTIVE CONTROL DECK FOR THE SRM CYCLIC SYMMETRY
***
***
NASTRAN CUNFIG=9.SYSTEM(31)=4096.SYSTEM(45)=64
ID SHUTTLE SRM
CHKPNT YES
TIME
              900
APP
              DISP
DIAG 5.6
DIAG E.13.14.21.22
DIAG E.13.14.21.22
SOL 8.1 $ FREQUENCY RESPONSE
$- CYCLIC TRANSFORMATION - FREQUENCY RESPONSE
$- CYCLIC TRANSFORMATION - FREQUENCY RESPONSE

| 12/01/73 | R 1 G 1 D F U R M A T | E / SERIES M / RLH VELSION
DIAG
                                                                                                                         -- 00000010
                                                                                                                            00000020
                                                                                                                            00000030
                                                                                                                            000000040
              A SUBCASE IS USED FOR EACH SUBSTRUCTURE AND LOADING CONCITION.
ALL MPC AND SPC REQUESTS MUST BE ABOVE THE SUBCASE LEVEL.
                                                                                                                            00000050
                                                                                                                            000000000
                                                                                                                            00000000
     BULK DATA INPUT
                 PARAMETERS USED ARE...
PARAMETERS USED ARE...
ROT # RUTATIONAL
                                                                                                                            030000080
                                                                                                                            000000000
                CTYPE *REQUIRED
                                                                                                                            00000100
                                              DIH # DIHEDRAL
DSYM # DIH PLUS DEFURMATION SYMMETRY
DANT # DIH PLUS DEFORMATION ANTISYMMETRY
NUMBER OF SEGMENTS
                                                                                                                            00000110
                                                                                                                            00000120
                                                                                                                            00000130
               N ** XREGUIRED<** NUMBER OF SEGMENTS
KMIN ** XDEFAULT G < MIN RANGE OF CYCLIC INDEX K
KMAX ** XDEFAULT -1< MAX RANGE OF CYCLIC INDEX K
CYCLO ** XDEFAULT -1< MAX RANGE OF CYCLIC INDEX K
CYCLO ** XDEFAULT -1< MAX RANGE OF CYCLIC INDEX K
CYCLO ** XDEFAULT -1< MATRIX ELEMENT SEQUENCE. 1 ** SEPARATE

-1 ** ALTERNATING
00000190
00000200
                          *REGUIRED
                                                                                                                            00000140
               NEDAD %DEFAULT 61< NUMBER OF LOADING CONDITIONS NUKPRIXDEFAULT -1< IF 61 K WILL BE OUTPUT AT THE TUP OF LOOP
                                                                                                                            00000200
                                                                                                                            000000210
                                                                                                                            000006220
                CYJOIN BULK DATA CARDS ARE REGULRED.
                                                                                                                            000000230
                                                                                                                            COCCC240
            THE MODEL MUST CONTAIN K4 STRUCTURAL DAMPING %FOR FRED DEP MATE COGGO250
TWO TABLEDX,TR%F< AND TI%H<, ARE SELECTED IN CASE CONTROL VIA 00000250
SDAMP %THE ID OF IR IS SELECTED, THE ID OF II MUST BE OBLITARGER<COGO270
THE STIFFNESS MATRIX %WITH STRUCTURAL DAMPING WILL BE

K * % 1. & 1*G < & K4 * % TR%F< & 1*11%F< < 00000250
WHERE K # STIFFNESS MATRIX , G # PARAM OVERALL DAMPING 000002(0
                                                                                                                            00000310
$ THE ANALYSIS WILL LUUP THRU A HANGE OF THE CYCLIC INDEX K & KMIN.KMAX COOCE320
                                                                                                                            000000336
ALTER 2
                                                                                                                            00000340
               UXVF#APPEND 4
FILE
                                                                                                                            00000350
               ERRORNIN &
                                    IF USER HAS NUT SPECIFIED N %DEFAULT # -14
                                                                                                                            00000000
COND
COND
                                                                                                                            000000376
JUMP
                KNOWN $
                                                                                                                            000000350
LABEL
                FIND S
                                                                                                                            00000390
PARAM
                //C.N.DIV/V.Y.KMAX#-1/V.Y.N/C.N.2 $
                                                                                                                            00000400
LABEL
                KNOWN 1
                                                                                                                            00000410
PARAM
                //C.N.NUP/V.Y.CYCIU#1/V.Y.NUKPRI#-1 $
                                                                                                                            00000420
ALTER 92
                                                                                                                            00000430
GPCYC
                GEOM4.EGGYN.USETD/CYCDD/V.Y.CTYPE/V.N.NUGO $ DATA FUR CYCTZ
                                                                                                                            00000440
CHKPNT
                CYCDD $
                                                                                                                            00000450
              9.129 $
ALTER 12
                                                                                                                            66606460
PURGE
                K2DD/NOK2PP/M2DD/NOM2PP/U2DD/NOU2PP &
                                                                                                                            00000470
ALTER 133-133
GKAD USETD-GM-GU-KAA-BAA-MAA,
                                                                                                                            00000480
                +133
USETD+GM+GG+KAA+BAA+MAA+
GGD+K2DD+M2DD+B2DD/C+N+FREGRE SP/C+N+D1SP/C+N+D1RFCT/C+Y+G#0+0/
C-N+G-G/C+N+G+G/V+N+NUK2PP/V+N+NUM2PP/V+N+NUH2PP/
V+N+MPCF1/
                                                                                                                            000000490
                                                                                                                            00000500
                                                                                                                            00000510
                V.N.SINGLE/V.N.OMIT/V.N.NOUL/C.N.-1
                                                                                 /V.N.NUBGG/V.N.NDLK2/C.
                                                                                                                            00000520
ALTER 139,139 $ ACTUALLY ALTER 139,141
EQUIV KAAA, KADEZNOUE $
                                  REMOVE K4
                                                                                                                            00000530
                                                                                                                            00000540
                                                                                                                            00000550
CHKPNT
                KADD S
                                                                                                                            66666560
```

.

00000570

00000583

00000596

00000660

01300000

LBLNOUE . NOUE &

KADD S

LELNOUE &

K4AA EPV . /K4UD \$

USETU/EPV/C.N.D/C.N.A/C.N.E &

COND

MERGE

LABEL

CHKPNT

VEC

Table III (Continued)

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FRLG	CASEXX, USETO, DLT, FRL, GMD, GOD, DIT, /PPF, PSF, PDF, FOL, PHF/	00000620
	C.N.DIRECT & CUMPUTE LEIALS	000000030
CHKPNT	PPF.PSF.PLF.FOL \$	000000646
EQUIV	PPF, PDF/NUSET \$	00000050
CHKPNT	PUF \$	00000660
EQUIV	PUF,PXF/CYC10 \$	00006570
CHKPNT	PXF \$	00000680
COND	LCYC1.CYC10 & IF %CYC10.GL.O< TRANSFURM TO SYMMETRIC COMPONENT	500000090
CYCT1	FDF/PXF.GCYCFF/V.Y.CTYPE/C.N.FURE/V.Y.N/V.Y.KMAX/V.Y.LLUAU/	00000700
	V.Y.KMIN 4	00000710
CHKPNT	PXF \$	06606720
LABEL	LCYC1 \$	00000730
PARAM	//C.N.aDD/v.N.k/c.N.O/v.Y.KMIN#O & INITIALIZE K # KMIG	00060740
LABEL	TOPCYC SSIASSESASSES LOUP ON K SASSESASSESESIASSESASSES	
COND	NEKPRI-NEKPRI \$	\$00000760
PRIPARM	//C.N.O/C.olick &	\$00000770
LABEL	NUKPRI 1	\$00000780
ALTER 14		100000790
CACLS	CYCDU, KDU, MDU, PXF, EDD, K4DUZKKKF, MKKF, PKF, DKKF, K4KKFZC, III.	
CICIE	FUREFREGVYY NA-1/V NIKYVYY CYCSEGA - IVY Y NLOADA 1/V NINOGU/	00000000
		000006810
CINCOLT.	V ₄ Y _* KMAX/V _* Y _* KMIN \$	00300008
CHKPNT	KKKE, MKKE, PKE, OKKE, KAKKE S	\$00000830
FRRDI	CASEXX, DII, KRRF, BKKF, MKKF, K4KKF, PKF, FRL, FULZUKVFZC, N, DIRECTZ	00000840
	V . N . NGNCUF/C . Y . DE CUMUPTA I .	\$00000050
CHKPNT	UKVF 3	\$000000£60
ALTER 14		\$00000870
CACLS	CYCDD go oUKVF go/ooUXVF go/CoNobACKFREU/VoYoNoK/VoYoCYCSEU/V	
	YaNEDAD/VanauGD/VayaKMAX/VayaKMin \$	\$00000890
CHKPNI	UXVF \$	\$00000000
PARAM	//ConsADD/VonsK/VonsK/Consl & K # K & 1	500000910
PARAM	//C = N = SUB/V + N + DONE/V + Y + KMAX/V + N + K \$	200660920
COND	LCYC2, DON: & IFXK.GT.KMAX< EXIT LOUP	200000930
REPT	TCPCYC。100 中生电影的思想的思想的思想的思想的思想的思想的思想的思想的思想的思想的思想的思想的思想的	\$00000940
JUMP	ERROR1 \$	00000950
LABEL	FCACS #	00000900
EQUIV	UXVF + UDVF/LYC10 &	00000570
CHKPNT	UDVF %	0.340.0000
COND	LCYC3,CYCIU & IF %CYCIU.G. OK TRANSFORM TO PHYSICAL VARIABLES	00000990
CYCTI	UXVE/UEVE+GCYCHE/V.Y.CIYPE/C.N.HACK/V.Y.N/V.Y.KMAX/V.Y.NLUAD/	00001000
	V.Y.KMIN 2	0.0001010
CHKPNT	UDVE \$	00001020
5		
OUTPUTZ	UDVF * * * * //C * N * - 1/C * N * 17/C * N * WANG %	
LABEL	LCYC3 \$	00001030
8		00001040
ALTER 19	103	00001050
LABEL	FRORN & FAILED TU SPECIFY PARAM N.GT.O	00001050
PRIPARM	//C.N.G/C.N.N B END OF ALTER	00001070
ENDALTER		00001010
CENDAL ILI		

A relatively long computer run time was anticipated for the unit load solutions. Therefore, an effort was made to reduce the anticipated run time. The method investigated for a reduction in run time was the use of a cyclic index, K, less than $K_{\rm max}.$ When the Mac-Neal-Schwendler Company presented the modified NASTRAN program to Hercules, they stated that some problems could probably be solved with sufficient accuracy with a cyclic index less than the maximum value. During the Component Vibration Program, Hercules investigated the possibility of reducing the cyclic index by running real eigenvalue solutions. The conclusion was that all K indices were required for the particular motor being studied to obtain all natural frequencies up to at least 500 Hz and probably for higher frequencies as well. Based on that study, all cyclic indices were used for the analyses performed during the component vibration program.

For frequency response type solutions, a more applicable way to study the need for high values of the K index is to conduct frequency response type solutions with various K values. One section of the SRM model consisting of 15 propellant elements and 9 case elements was analyzed for K = 3, K = 6, and K = 9. The value K = 9 is the maximum value for the 36 slice SRM finite element grid. Some results from these three analyses are shown in Table IV. Based on the results of the comparison analyses, the decision was made to use a K = 6 in the main analysis. The K = 6 results were judged to be sufficiently accurate representations of the K = 9 solutions. Using fewer than the maximum number of cyclic indices in a solution is similar to omitting some of the higher frequency modes to reduce degrees of freedom of the system when modal coordinates are used to solve a problem.

As mentioned above, only 10 unit loads were applied for the SRM receptance matrix, [RSRM], calculation run. To obtain the RSRM matrix more directly, three loads would have been applied, one at a time, to each of the 36 nodes at the SRM/Nose cone interface. Instead of obtaining 3 x 36 = 108 solutions, the results from six unit loads at two nodes were used to obtain all required information. The results of applying loads at node 1 (Fig. 3) could be rotated to apply to loads at any other odd numbered node. For example, the radial response at node six due to a unit axial load at node three would be the same as the radial response at node 4 with the unit axial load applied at node 1. The responses due to loads applied at nodes 1 and 2 were rotated as required by using PARTITION and MERGE operations in a DMAP program. The UDVF data block was operated on in the DMAP program to obtain the desired receptance matrix. The DMAP program used consisted of about 300 DMAP statements and the program required three separate runs to complete due to NASTRAN program limitations. The matrix [RSRM] is a complex matrix of order 112. The large [RSRM] matrix is not included in this report.

A separate computer run was made to calculate the $\{U_O\}_{SRM}$ vector. Since applied loads were symmetric, the run was made with cyclic index K = 0. Using a 500K core, the CPU time was 70 minutes and the total run time was about 83 minutes. As in the previous case, a DMAP alter was used to write the UDVF data block on tape. A separate DMAP program was used to form $\{U_O\}_{SRM}$ from the

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TABLE IV-FREQUENCY RESPONSE DISPLACEMENTS FOR THREE DIFFERENT VALUES FOR THE CYCLIC INDEX K, (K = 3, K = 6, AND $\rm K_{MAX}$ = 9)

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SEGMENT 1-R FREQUENCY =		1.524560E 01	COMP	COMPLEX DISPLACEMENT (REAL/IMAGINARY)	VECTOR)		
POINT ID.	TYPE	11	T.2	<u>T3</u>	R1	R2	83
TEST MODEL FOR		KMAX#3					
205	O	7.166108E-08 -1.306287E-07	-7.477267E-07 -1.625193E-06	-3.045188E-06 -1.515271E-06	-3.146822E-09 -8.543155E-10	6.616563E-08 3.116781E-08	-8.316366E-09 -1.589042E-08
206	O	9.237641E-08 -7.244751E-08	-7.323066E-07 -1.644541E-06	-2.907410E-06 -1.458909E-06	-1.800614E-08	6.285683E-08 2.969269E-08	-7.016652E-09
317	O	-7.428835E-06 -3.488169E-06	-1.071028E-06 -1.618133E-06	-2.803330E-06 -1.503684E-06	6.430383E-08 -1.931287E-08	6.888052E-08	-1.120411E-08 -2.903942E-08
318	O	-4.959053E-06 -3.612518E-06	-2.173022E-06	-2.640450E-06 -1.454430E-06	2.681718E-08 1.490769E-08	-8.368306E-08 2.290529E-08	3.848291E-08 8.460351E-09
TEST MODEL	FOR F	CMAX#6					
205	5	4.288140E-08 -2.379936E-07	-7.449726E-07 -1.617913E-06	-3.100956E-06 -1.651073E-06	-4.022279E-09 1.742043E-08	7.893107E-08 8.101688E-08	-8.192075E-09 -1.929699E-08
206	O	6.652181E-08 -1.932053E-07	-7.338899E-07	-2.964317E-06 -1.610436E-06	-1.957518E-08 -1.576734E-08	7.377542E-08 8.616877E-08	-6.769447E-09 -1.462936E-08
317	Ö	-7.009246E-06 -1.312000E-05	-1.460219E-06 -3.028721E-07	-2.801001E-06 -1.896462E-06	5.644200E-07	6.749013E-08 5.797357E-08	2.928855E-07
318	9	-1.046917E-06	-2.186842E-06	-2.557690E-06 -1.909249E-06	-1.230503E-08 8.389344E-08	-2.031337E-07 1.128189E-07	6.756871E-09 1.414596E-07
TEST MODEL	FOR E	ØMAX#9					
205	9	4.461379E-08 -2.383449E-07	-7.450626E-07 -1.617902E-06	-3.100310E-06 -1.651259E-06	-7.165010E-09 1.809167E-08	7.810797E-08 8.125050E-08	-7.693721E-09 -1.935144E-08
206	O	7.222275E-08 -1.939914E-07	-7.338783E-07	-2.962454E-06 -1.610894E-06	-1.921828E-08 -1.584095E-08	7.118535E-08 8.676346E-08	-6.827523E-09 -1.462126E-08
317	O	-6.108984E-06 -1.338366E-05	-1.922941E-06 -1.869335E-07	-2.779801E-06 -1.901995E-06	1.397480E-06 -4.949932E-07	5.631955E-08 6.118654E-08	7.257868E-07 -4.990727E-07
318	U	3.934812E-06 -1.641781E-05	-2.132125E-06 -2.790764E-06	-2,451431E-06 -1,932970E-06	-8.226220E-08 1.025290E-07	-3.050474E-07 1.345186E-07	-3.640308E-08 1,522931E-07

UDVF data block. The DMAP program listing is given in Table V. The calculated $\{U_o\}_{SRM}$ vector is shown in Table VI. The complex displacements shown in Table VI represent the response of the SRM cyclic symmetry model to the 15.25 Hz first longitudinal acoustic mode, (see equations 31a and 31b).

Calculation of [RSRB] and {Uo}SRB

The equations for the calculation of [RSRB] and $\{U_o\}_{SRB}$ are given in Section III of this report, (refer to equations 28 and 37). The DMAP program used for these calculations is shown in Table VII. The resulting data are given in Table VIII.

During the time when computer runs were being made to set up the calculation of $[R_{SRB}]$, the series multiply and add module (SMPYAD) was found to contain an error. The SMPYAD module does not work correctly with complex matrices. Therefore, the DMAP programs all use only the MPYAD multiply and add module.

The Nose Cone receptance matrix was required in the calculation of [RSRB]. The Nose Cone receptance matrix was obtained from the 64 degree-of-freedom SRB model furnished by Rockwell. The DMAP program used to calculate the Nose Cone receptance matrix is shown in Table IX. The Nose Cone receptance matrix, [RNCONE] is presented in Table X.

Analysis of the Rockwell ET and Orbiter Models

The Rockwell finite element models are characterized by mass and stiffness matrices. The mass and stiffness matrices for each model were transmitted to Hercules on a computer tape. A FORTRAN program was written to read the Rockwell tape and write a NASTRAN compatible tape.

The NASTRAN tape was used as input to the DMAP sequence shown in Table XI. The DMAP program calculates receptance matrices by applying unit loads to the applicable attachment coordinates. The equations of motion as defined in equation 3 are solved to determine displacement response to the unit loads. A structural damping factor of g=0.06 has been used in the calculations. The receptance matrices obtained from the DMAP program are given in Table XII.

Calculation of the Force and Displacement Response

THE RESERVE OF THE PARTY OF THE

The displacements and forces at the attach points were calculated by the DMAP program shown in Table XIII, (Refer to equations 13, 14, 42, and 43b). The output from the program shown in Table XIII, is given in Table XIV. The following terminology is used in Table XIV:

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* * *
* * *
                          TABLE V - DMAP PROGRAM LISTING FOR CALCULATION OF UZRO
水辛辛
BEGINS
                   UZRO EXTRACTOR
                                     LEXTRACTOR

/UDVF,,,,/C,N,-7/C,N,17/C,N,WANG

UDVF,C1K,/,,UZ1,/C,N,1/C,N,3

UEVF,C2R,/,,UZ2,/C,N,1/C,N,3

ULVF,C3R,/,,UZ3,/C,N,1/C,N,3

UDVF,C4R,/,,UZ4,/C,N,1/C,N,3

UUVF,C5R,/,,UZ5,/C,N,1/C,N,3

UUVF,C6R,/,,UZ5,/C,N,1/C,N,3

UUVF,C6R,/,,UZ5,/C,N,1/C,N,3

UUVF,C6R,/,,UZ5,/C,N,1/C,N,3
INPUTT2
                                                                                                                                                                                                                     1
PARTN
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                                   ULVF.C3R./..UZ4./C.N.1/C.N.3

UDVF.C4R./..UZ4./C.N.1/C.N.3

ULVF.C5R./..UZ4./C.N.1/C.N.3

ULVF.C6R./..UZ5./C.N.1/C.N.3

ULVF.C6R./..UZ7./C.N.1/C.N.3

ULVF.C6R./..UZ7./C.N.1/C.N.3

ULVF.C6R./..UZ1./C.N.1/C.N.3

ULVF.C6R./..UZ1./C.N.1/C.N.3

UDVF.C10R./..UZ10./C.N.1/C.N.3

ULVF.C10R./..UZ10./C.N.1/C.N.3

ULVF.C11R./..UZ11./C.N.1/C.N.3

ULVF.C12R./..UZ13./C.N.1/C.N.3

ULVF.C13R./..UZ13./C.N.1/C.N.3

ULVF.C13R./..UZ13./C.N.1/C.N.3

ULVF.C14R./..UZ13./C.N.1/C.N.3

ULVF.C15R./..UZ15./C.N.1/C.N.3

ULVF.C15R./..UZ15./C.N.1/C.N.3

ULVF.C16R./..UZ15./C.N.1/C.N.3

ULVF.C16R./..UZ15./C.N.1/C.N.3

ULVF.C16R./..UZ15./C.N.1/C.N.3

ULVF.C16R./..UZ15./C.N.1/C.N.3

ULVF.C16R./..UZ16./C.N.1/C.N.3

ULVF.C16R./..UZ16./C.N.1/C.N.3

UZ1...FP1/.UZ11.../C.N.1/C.N.3

UZ2...RP1/.UZ1.../C.N.1/C.N.3

UZ2...RP1/.UZ1.../C.N.1/C.N.3

UZ3...RP1/.UZ1.../C.N.1/C.N.3

UZ4...RP1/.UZ1.../C.N.1/C.N.3

UZ4...FP1/.UZ1.../C.N.1/C.N.3

UZ10...RP1/.UZ11.../C.N.1/C.N.3

UZ11...RP1/.UZ11.../C.N.1/C.N.3

UZ11...RP1/.UZ11.../C.N.1/C.N.3

UZ12...RP1/.UZ11.../C.N.1/C.N.3

UZ12...RP1/.UZ11.../C.N.1/C.N.3

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UZ12...RP1/.UZ13.../C.N.1/C.N.3

UZ12...RP1/.UZ13.../C.N.1/C.N.3

UZ12...RP1/.UZ13.../C.N.1/C.N.3

UZ12...RP1/.UZ13.../C.N.1/C.N.3

UZ13...RP1/.UZ13.../C.N.1/C.N.3

UZ14...RP1/.UZ13.../C.N.1/C.N.3

UZ15...RP1/.UZ15.../C.N.1/C.N.3

UZ16...RP2/.UZ2.../C.N.1/C.N.3

UZ16...RP2/.UZ2.../C.N.1/C.N.3

UZ17...RP2/.UZ2.../C.N.1/C.N.3

UZ4...RP2/.UZ2.../C.N.1/C.N.3

UZ4...RP2/.UZ2.../C.N.1/C.N.3

UZ4...RP2/.UZ2.../C.N.1/C.N.3

UZ4...RP2/.UZ2.../C.N.1/C.N.3

UZ16...RP2/.UZ2.../C.N.1/C.N.3

UZ17...RP2/.UZ2.../C.N.1/C.N.3

UZ17...RP2/.UZ2.../C.N.1/C.N.3

UZ18...RP2/.UZ2.../C.N.1/C.N.3

UZ19...RP2/.UZ2.../C.N.1/C.N.3

UZ19...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP2/.UZ2.../C.N.1/C.N.3

UZ11...RP
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                                        U91.U92....RP4/UZ9R/C.N.1/C.N.4/C.N.2
U101.U102....RP4/UZ10R/C.N.1/C.N.4/C.N.2
 MERGE
                                        U111,U112... RP4/UZ11R/C.N.1/C.N.4/C.N.2
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MERGE U121,U122...,RP4/UZ12R/C.N.1/C.N.4/C.N.2 $

MERGE U131,U132...,RP4/UZ13R/C.N.1/C.N.4/C.N.2 $

MERGE U141,U142...,RP4/UZ14R/C.N.1/C.N.4/C.N.2 $

MERGE U151,U152...,RP4/UZ15R/C.N.1/C.N.4/C.N.2 $

MERGE U161,U162...,RP4/UZ16R/C.N.1/C.N.4/C.N.2 $

MERGE U171,U172...,RP4/UZ17R/C.N.1/C.N.4/C.N.2 $

MERGE U171,U172...,RP4/UZ17R/C.N.1/C.N.4/C.N.2 $

MERGE U181,U182...,RP4/UZ17R/C.N.1/C.N.4/C.N.2 $

MERGE U2061,U2062...,RP5/UZ19R/C.N.1/C.N.4/C.N.2 $

MERGE U2061,U2062...,RP5/UZ19R/C.N.1/C.N.4/C.N.2 $

MERGE U21R,UZ2R...,RP6/UZ2/C.N.1/C.N.4/C.N.2 $

MERGE UZ4A,UZ3R...,RP7/UZ5/C.N.1/C.N.4/C.N.2 $

MERGE UZ4A,UZ3R...,RP9/UZD/C.N.1/C.N.4/C.N.2 $

MERGE UZ5,UZ4R...,RP9/UZD/C.N.1/C.N.4/C.N.2 $

MERGE UZ5,UZ5R...,RP10/UZE/C.N.1/C.N.4/C.N.2 $

MERGE UZ6,UZ5R...,RP11/UZ6/C.N.1/C.N.4/C.N.2 $

MERGE UZ6,UZ5R...,RP12/UZ6/C.N.1/C.N.4/C.N.2 $

MERGE UZ6,UZ5R...,RP13/UZ1/C.N.1/C.N.4/C.N.2 $

MERGE UZ1,UZ12R...,RP15/UZJ/C.N.1/C.N.4/C.N.2 $

MERGE UZ1,UZ12R...,RP15/UZJ/C.N.1/C.N.4/C.N.2 $

MERGE UZ1,UZ12R...,RP16/UZ1/C.N.1/C.N.4/C.N.2 $

MERGE UZ1,UZ12R...,RP16/UZJ/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP19/UZN/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP19/UZN/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP19/UZN/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP19/UZN/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP20/UZD/C.N.1/C.N.4/C.N.2 $

MERGE UZN,UZ15R...,RP15/UZN/C.N.
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                 TABLE VII - DMAP PROGRAM FOR THE CALCULATION OF K(SRB) AND UZ(SKB)
* * *
                                    /RMAT . . . . / C . N . - 7/C . N . 17/C . N . RMATTP
INPUTT2
                               /RNGSE + + + - / C + N + - 7 / C + N + N + SETP $
RMAT + RSPV + / RS11 + RS12 + RS22 / C + N + - 1 / C + N + 4 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C + N + 2 / C
INPUT 12
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PARTN
                            RNOSE . RNPV . / RN11 . RN21 . RN12 . RN22/C . N . - 1/C . N . 4/C . N . 2/C . N . 2/C . N . 2
                            FURM ALPHA
                           TET.RN22./TRNPI/C.N.0/C.N.1 $
KS11.TET.TRNP1/APR1/C.N.0/C.N.1
TET.APR1./ALPHA/C.N.1/C.N.1
INVERT ALPHA
MPYAD
MPYAD
MPYAD
                            ALPHA . / ALPINV/C . N . 0/C . N . 1/C . N . 2 /C . N . 4 &
SULVE
                            CHECK INVERSE
ALPINV.ALPHA./UCHK/C.N.0/C.N.1
MPYAD
                            UCHK . . . . // $
TF1/TF11 $
MATHEN
TRNSP
                            ALPINV.TFTT./XP1/C.N.0/C.N.1/C.N.0/C.N.2

TET.RN21./XP2/C.N.6/C.N.1/C.N.6/C.N.2

XP1,XP2,/CT1/C.N.0/C.N.1/C.N.0/C.N.2
MPYAL
MPYAL
MPYAD
                            R$12.TEAR./XP3/C.N.O/C.N.1/C.N.O/C.N.2
XP1.XP3./CT2/C.N.O/C.N.1/C.N.O/C.N.2
RN12.CT1.RN11/K11/C.N.G/C.N.-1/C.N.1/C.N.2
MPYAU
MPYAD
MPYAD
MPYAD
                             TEAR , KS21 , /XP4/C , N , 1/C , N , 1/C , N , 0/C , N , 2
                            TF1,C11,/XP5/C,N,0/C,N,1/C,N,0/C,N,2
XP4,XP5,/R21/C,N,0/C,N,1/C,N,0/C,N,2
RN12,C12,/R12/C,N,0/C,N,1
Tbar,R522,/XP6/C,N,1/C,N,1/C,N,0/C,N,2
MPYAD
MPYAD
MPYAD
MPYAL
MPYAD
                            xP6, THAR, /TRT/C, N, O/C, N, 1/C, N, O/C, N, 2
                            TF1.CT2./XP7/C.N.O/C.N.1/C.N.O/C.N.2 & XF4.XF7.TR1/R22/C.N.O/C.N.-1/C.N.1/C.N.2 & R11.R21.R12.R22.RMV./RERB/C.N.-1/C.N.4/C.N.2
MPYAD
MPYAD
MERGE
                            RSKH ... // & CALCULATE UZRU(SRM)
MATPRN
 INPUTT2
                              /UZRC,,,,/C.h.-7/C.N.19/C,N.UZRUTP
 TRNCP
                           MPYAU
MPYAD
MPYAU
MATHEN
MPYAD
MPYAD
                            RTII. RT21..TBARF.MIVC.MIVR/UZTFM/C.N.1/C.N.4/C.N.2
UZTFM.UZRU./UZSRB/C.N.0/C.N.1
 MERGE
MPYAL
                            RShb. CZShh...//
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                                   MIVR
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                                   RMV
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                                102
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+R28
+R29
+R210
+R211
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+R213
DM1
                                 0.98480886 0.3420200.93969391 0.50 0.86602594 +R312 0.6427880.76604497 0.7660440.642788100 0.86602576 0.86602576 +R311 0.6427880.3420200.939693+R310 0.50 0.86602576 0.876604497 0.7660440.642788100 0.86602594 +R311 0.6427880.342020106 0.9848080.173648 +R311 0.642788100 0.86602594 +R311 0.50 0.9848080.173648 +R311 0.8642788100 0.8660250.50 +R313 0.9396930.342020106 0.9848080.173648 +R311 0.8660250.50 +R313 0.9396930.342020106 0.9848080.173648 +R311 0.8660250.50 +R313 0.9396930.342020106 0.9848080.173648 +R313 0.9848080.173648 +R
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                                                                                                                                                                                                                                                      104
                                                                                                                                                                                                                                                                                        68.3626 +R51
                                                                                                                                                                                                                   71.6448
                                                                                                                                           55.7297 16
12.6329 30
-36.375042
                                                                                                                                                                                                                  46.7628 21
                                                                                                                                                                                                                                                                                         36.3750 +R52
                                                                                                                                                                                                                  0.0 33
-46.762845
                                                                                                                                                                                                                                                                                         -12.6329+R53
                                                                                                                                                                                                                                                                                        -55.7297+R54
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Total Control

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-71-644857

-72.7500+k55

Table VII (Continued)

THE RESERVE OF THE PARTY OF THE

+R55	60	-71.644863	-68.362666	-63.003369	-55.7297+K56
+R56	72	-46.762875	-36.375078	-24.882081	-12.6329+R57
+R57	84	0.0 87	12.6329 90	24.8826 93	36.3750 +R58
+R58	90	46.7628 99	55.7297 102	63.0033 105	68.3626 +R59
+R59	301	71.6448			
DMI	TET	6 3	0.0	12.6329 9	24.8820 +R61
+R61	12	36.3750 15	46.7628 18	55.7297 21	63.0033 +R62
+R62	24	68.3626 27	71.6448 30	72.7500 33	71.6448 +R63
+k63	36	68.3626 39	63.0033 42	55.7297 45	40.7628 +RU4
+R64	46	36.3750 51	24.8820 54	12.6329 57	0.0 +865
+R65	60	-12.632963	-24.882066	-36.375069	-46.7026+R66
+R66	72	-55.729775	-63.003378	-68.362681	-71.6448+R67
+R67	84	-72.750087	-71.644890	-61.362693	-63.0033+R68
+R68	96	-55.729799	-46.7628102	-36.3750105	-24. E 8.20 +R69
+R69	108	-12.6329			
ENDUAT	4				

TAFLE VIII - MATRIX [RSRB] AND VECTOR {Uo}SRB

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SRB R-MATRIX CALCULATIONS BASED ON SRM R-MATRIX
MATRIX RSRB COMPLEX 6 COLUMN X 6 ROW MATRIX
COLUMN 1 ROWS 1 THRU 6

1.0368E-08+ -2,9145E-101 -4,4086E-07+ -8,7521E-081 -3.0532E-09+ -5,0467E-091 2,7638E-07+ -3.8851E-081 -1,0721E-06+ -2,8316E-071 -4,4093E-07+ -8,6312E-08I

COLUMN 2 ROWS 1 THRU 6

5.1744E-101 -2.0685E-07+ -4.9241E-09I -4.3587E-10+ 1.2155E-09I 3.2365E-07+ -4.3479E-09I -2.0689E-07+ -6.3766E-09I

COLUMN 3 ROWS 1 THRU 6

8,9303E-07I 5.2088E-07I -2.5983E-07+ 6.1490E-101 -1,9801E-06+ -5,8202E-08I -2,0559E-08+ -8.3235E+09+ 1.0584E-08+ -1.3178E-10I 2.3942E-08+ -5.2024E-071 COLUMN 4 ROWS 1 THRU 6

7.7950E-07+ -2.7705E-07I -4.0438E-07+ -5.3795E-08I -2.8757E-09+ -2.2556E-10I -1.3411E-08+ -1.8032E-09I -8.7513E-11+ -1.8600E-11I -1.1821E-07+ 1.6415E-08I

COLUMN 5 ROWS 1 THRU 6

-6.2070E-12+ -8.2369E-11I -7.9054E-11+ -2.0327E-11I -1.3300E-08+ -1.8104E-09I -4.0438E-07+ -5.3791E-08I 3.1251E-07+ -3.3918E-07I -1.5389E-08+ 6.2032E-08I

COLUMN 6 ROWS 1 THRU 6

1.5829E-11I -1.1821E-07+ 1.6417E-08I -1.5392E-08+ 6.2040E-08I 5.1428E-11+ -2.8758E-09+ -2.2559E-10I -1.3411E-08+ -1.8032E-09I 7.7951E-07+ -2.7705E-07I

SRB R-MATRIX CALCULATIONS BASED ON SRM R-MATRIX MATRIX UZSRB COMPLEX 1 COLUMN X 6 ROW MATRIX

COLUMN 1 ROWS 1 THRU 6

5.5987E-05+ -5.3144E-06I -3.0959E-05+ 3.6283E-06I 7.4050E-04+ -3.9892E-05I -2.4277E-06+ 4.1615E-07I -1.2038E-06+ 1.6081E-07I 5.5958E-05+ -5.6357E-06I

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	ABLE IX	CONTIN	mire v						
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BEGIN	BULK								
DMI	DPV	0	2	1	1		17	,	
DMI	DPV	1	9	1.0	1.0	1.0	1.0	1 1 . 0	+DP1
+DP1	1.0	1.0	1.0	1.0				1.0	TOP I
DMI	FNOSE	0	2	1	1		17	9	
DMI	FNOSE	1	9	1 . 0					
DMI	FNOSE	5	10	1.0					
DMI	FNOSE	3	11	1.0					
DMI	FNUSE	4	12	1.0					
DMI	FNOSE	5	13	1.0					
DMI	FNOSE	6	14	1.0					
DMI	FNUSE	7	15	1.0					
DMI	FNOSE	6	16	1.0					
DMI	FNUSE	9	17	1.0					
DMI	PSV	0	2	1	1		64	1	
DMI	PSV	1	1	1 . 0	1.0	1.0	1.0	1.0	+PVV
+PVV	1.0	1.0	1.0	1.0	1.0	1.0			
DMI	PVM	0	5	1	1		64	1	
DMI	FVM	1	1	1.0	1 . 0	1.0	1.0	1.0	+PMM1
+PMM1 +PMM2	1.0	1 . 0	1.0	1.0	1.0	1 . 0	1.0	1.0	+PMM2
DMI	1.0 SMP	1.0	1.0	1.0					
OMI	SMP	1	12	1	1		17	1	
+SM1	1.0		16	1.0	1.0	1.0	1 . 0	1.0	+SM1
DMI	TRN	0	2	1	1				
DMI	TRN	1	1	1.0	1		1 1	17	
DMI	TRN	5	2	1.0					
DMI	TRI	3	3	1.0					
DMI	TRH	4	4	1.0					
DMI	TRN	5	5	1.0					
DMI	TRN	6	6	1.0					
DMI	TEN	7	7	1.0					
DMI	TKL	8	8	1.0					
DMI	TRN	9	9	1.0					
DMI	THN	10	10	1.0					
DMI	TRN	11	11	1.0					
DMI	TRN	12	1	-1.0	5	-1.0	9	-1.0	
DMI	TRN	13	2	-1.0	6	-1.0	10	-1.0	
DMI	TRN	14	3	-1.0	7	-1.0	11	-1.0	
DMI	TRN	15	4	-1.0	3	-1.0	11	78.0	
UMI	TRN	16	3	-323.3.		-202.5		-84.825	
DMI	TRN	17	2	323.338		202.50		-78.0	+1M1
+TM1	1.0	84.825							
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TABLE X - NOSE CONE RECEPTANCE MATRIX

R-MATRIX CALCULATIONS FOR THE NOSE CONE MODEL (APPROX, MASS) MATRIX RNOSE COMPLEX 9 COLUMN X 9 ROW MATRIX

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COLUMN 1 ROWS 1 THRU 9
-1.2560E-06+ -7.6220E-091 3.1091E-07+ 4.5565E-101 1.0863E-08+ -6.5270E-101 -9.4655E-07+ 3.1893E-101 -1.6343E-07+ 7.5151E-101 6.5561E-10+ -3.9227E-111 -2.2639E-11+ 1.4847E-121 1.7871E-11+ -1.0679E-121 -5.1515E-09+ -2.3092E-111
COLUMN 2 ROWS 1 THRU 9
3.1091E-07+ 4.5565E-10I -6.2048E-07+ -2.9739E-08I -8.6866E-09+ 5.2470E-10I 3.5691E-09+ -2.1891E-10I -7.6465E-07+ -2.6886E-10I -5.1701E-10+ 3.1063E-11I 2.5624E-11+ -1.7090E-12I -1.3498E-11+ 8.0814E-13I 3.8589E-09+ 1.3589E-11I
COLUMN 3 ROWS 1 THRU 9
1.0863E-08+ -6.5270E-10I -8.6866E-09+ 5.2470E-10I -2.0388E-06+ -3.0786E-08I 1.6228E-09+ -9.9075E-11I -1.0447E-09+ 6.3159E-11I -7.5332E-07+ -9.5495E-10I 1.8343E-08+ 4.0813E-12I -3.5293E-09+ -3.3578E-11I 3.4748E-11+ -2.1161E-12I
COLUMN 4 ROWS 1 THRU 9
-9.4655E-07+ 3.1893E-101 3.5691E-09+ -2.1891E-101 1.6228E-09+ -9.9075E-111 -9.3667E-07+ -2.8380E-101 1.5246E-09+ -9.3537E-111 2.8421E-10+ -1.7382E-111 -7.2048E-12+ 4.7317E-131 8.1479E-12+ -4.9862E-131 -4.7144E-11+ 2.8967E-121
COLUMN 5 ROWS 1 THRU 9
-1.6343E-07+ 7.5151E-101 -7.6465E-07+ -2.6886E-101 -1.0447E-09+ 6.3159E-111 1.5246E-09+ -9.3537E-111 -9.1733E-07+ -9.6455E-101 9-9.0372E-11+ 5.4182E-121 1.8249E-12+ -1.2178E-131 -2.6899E-12+ 1.6150E-131 -2.4089E-09+ 2.8585E-111
COLUMN 6 ROWS 1 THRU 9
6.5561E-10+ -3.9227E-11I -5.1701E-10+ 3.1063E-11I -7.5332E-07+ -9.5495E-10I 2.8421E-10+ -1.7382E-11I -9.0372E-11+ 5.4182E-12I -9.1500E-07+ -1.0702E-09I 1.2999E-11+ -8.3427E-13I 2.4625E-09+ -3.1848E-11I 3.0177E-12+ -1.8128E-13I
COLUMN 7 ROWS 1 THRU 9

3.4748E-11+ -2.1161E-12I -4.7144E-11+ 2.8967E-12I -2.4089E-99+ 2.8585E-11I 8.7384E-14+ -5.2479E-15I -5.6659E-11+ -8.6345E-13I

8.1479E-12+ -4.9862E-13I 8.7384E-14+ -5.2479E-15I

8.0814E-13I -3.5293E-09+ -3.3578E-11I -2.0440E-14I -5.5030E-11+ -9.6259E-13I

-1.3498E-11+ 3.2920E-13+

2.4625E-09+ -3.1848E-11I COLUMN 9 ROWS 1 THRU 9

-5.1515E-09+ -2.3092E-11I 3.0177E-12+ -1.8128E-13I

1.7871E-11+ -1.0679E-12I

COLUMN 8 ROWS 1 THRU 9

1,3589E-111 6,7867E-15I

3.8589E-09+

1.8249E-12+ -1.2178E-13I

4.7317E-13I 6.7867E-15I

1.8343E-08+ 4.0813E-12I -7.2048E-12+ 3.2920E-13+ -2.0440E-14I -9.9749E-14+

2.5624E-11+ -1.7090E-12I -2.2714E-10+ -5.7101E-13I

1.2999E-11+ -8.3427E-13I

1.4847E-12I

-2.2639E-11+

-2.6899E-12+ 1.6150E-13I

PAGE

DMAP-DMAP INSTRUCTION UPCE PROGRAM COMPILATION NO.

1 BEGINS

63	INPUTTZ	/KSRBTOT.MSRBTOT/C.N7/C.N.16/C
(1)	ADD .	MSRBIOT./WSM/C.Y.ALPHA#%-0175.0003 0 0
4	ADD	
0	ADD	,
0	SOLVE	
1	PARTN	DSP**DVC/*SRBMAT**/C*N*1/C*N*4/C*N*4/C*N*4
00	MATPRN	
Ch	INPUTTE	/KORBSYM, MORBSYM, KETSYM, METSYM, ZC. N C. Z.
10	ADD	MORBSYM./WOMS/C.Y.ALPHA#X-9175,9024.0.0/
	ADD	6
CI	ADD	
5	ADD	KETSYM,/KETDMP/C,Y,ALPHA#X1,0.0.066
14	ADD	10
3.5	ADD	
16	SOLVE	4
1	SOLVE	DETS*FET/DPET/C,N*1/C,N*1/C,N*2/C,N.A
8	MATPRN	
10	PARTN	DPORB PORB . ORBSMAT C. N. 1 / C. N. 4 / C. N. 2 / C. N.
20	PARTN	
23	MATPRN	SRBMAT, ORBSMAT, ETSMAT,/ \$
25	INPUTT2	TATS. / C. N 2 / C. N. 5 / C. N.
23	ADD	MORBATS./WOMA/C.Y.ALPHA#%-9175.9023.0.04
54	ADD	
25	ADD	¥
56	ADD	KETATS*/KETDPA/C*/*ALPHA#X1.0.0.066
27	ADD	3
28	ADD	
62	SOLVE	-
30	SOLVE	***
##	DARTN	
32	PARTN	DDETA**DETA/*ETAMAT***/C*N*1/C*N*4/C*N.3/C
83	MATPRN	
3.4	OUTPUT2	SRBMAT, DRBSMAT, ETSMAT, CRBAMAT, ETAMAT//C.N// N. 17.2
	END\$	A CANADA A CONTRACTOR AND A CONTRACTOR A

NO ERRORS FOUND - FXECUTE NASTRAN PROGRAM

PAGE

NASTRAN 5/13/72

APRIL 14, 1976

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	• 0	E W C	DMI	Z Z	INO	1200	2 3			DMI	DMI	IWO	I WO	N C			2	N	DMI	DMI	NO	W 0	2	NO.	DMI	IWG	200	DMI	OMI	E NO	1 200	DWI	DMI	N 1	N N	DMI	DMI	1103	2 2	EPA 1	IWO	NO	2 2

22

7.3798E-086 -7.3429E-081 4.1351E-076 1.1433E-071 7.7816E-096 8.4139E-101 CCLUMN 2 ROWS 1 THRU 6		3.5097E-081 -8.5878E-081 	2.7445E-096	1.8070E-111
1 THRU -7.9966E-07E 1 THRU -9.3798E-09E 1 THRU -4.1962E-07E	2.5707E-091 -4.1962E-076 -1.1516E-061 4.5752E-076 4	8.5878E-081	-5.0806E-09E	-1-0124F-101
17.9966E-07E 1 THRU -9.3798E-09E 1 THRU -4.1962E-07E	-1.1616E-061 4.5752E-076 4.1962E-076 4.196	8.5878E-081	-5.0806E-09E	-1-0124F-101
1 THRU -9.3798E-09E 1 THRU -4.1962E-07E		4.1076E-071		
-9.3798E-09E 1 THRU -4.1962E-07E		4.1076E-071		
1E-076 3-5097E-081 -4-1962E-076 -8-5878E-081	1		3.2184E-07E	5.6025E-071
3.5097E-081 -4.1962E-072 -8.5878E-081		-		
		2.8089E-071	4.0698E-076 -2.8089E-071 -2.5779E-076 -3.0973E-071	-3.0973E-071
COLUMN 5 ROWS 1 THRU 6	tions that may applicate the color of the co	-		
2.7445E-096 1.8070E-111 -5.0806E-096 -1.9124E-101 3.2184E-076 4.6938E-076 2.9621E-071	5.6025E-071 -2.5779E-076 -3.0973E-071	3.0973E-071	1.2774E-076 -5.5882E-071	-5.5882E-071
COLUMN 6 ROWS 1 THRU 6				
** 8980E-076 3.5636E-081 -4.2094E-076 -8.7221E-081 -4.6139E-076 -4.1209E-071	4.9451E-08E	1.5740E-071	4.6938E-07E	2.9621E-071
THE NUMBER OF NON-ZERO WORDS IN THE LONGEST RECORD # 24				
THE DENSITY OF THIS MATRIX IS 100.00 PERCENT.				

7.7453E-066 -2.3629E-061 2.8967E-066 6.5232E-071 -2.7592E-066 -1.0818E-061 5.6631E-086 -6.0888E-091 2.0397E-066 8.2225E-071 2.8967E-065 6.5232E-071 1.4531E-066 -1.0647E-061 7.2662E-076 5.5218E-071 -1.6749E-086 -5.0276E-091 -5.0977E-076 -1.0267E-071 COLUMN 3 ROWS 1 THRU 5 ROWS 1 THRU 5 S.2296E-071 1.3995E-086 2.2861E-091 2.1695E-076 1.3395E-081 2.1695E-076 1.3395E-081 -6.2017E-086 1.1834E-081 -6.2017E-086 1.1834E-081 -5.0977E-076 -1.0267E-071 9.8428E-077 6.2017E-086 1.1834E-081 -5.7270E-076 -1.0027E-061 -1.0027E-061	CULUMN 1 RUNS	1 THRU	n	the same that the	The ratio size and was size and offer the safe, and so con-	of city district was designed services, may feel, see that			
2 ROWS I THRU 5	06E -2,3629E-06I	2.8967E-066		-2.7592E-066	-1.0818E-061	5.6631E-08E	-6.0888E-091		8+2225E-071
966 6.5232E-071 1.4531E-066 -1.0647E-061 7.2662E-076 5.5218E-071 -1.6749E-086 -5.0276E-091 -5.0977E-076 -1.0267E-071 968 -1.0818E-051 7.2662E-076 5.5218E-071 -9.8510E-076 9.3572E-071 1.3995E-086 2.2861E-091 9.8428E-076 5.2296E-071 978 -6.0888E-091 -1.6749E-086 -5.0276E-091 1.3995E-086 2.2861E-091 2.1695E-076 -1.5321E-081 -6.2017E-086 1.1834E-081 988 -6.0888E-091 -1.6749E-086 -5.0276E-091 1.3995E-086 2.2861E-091 2.1695E-076 -1.5321E-081 -6.2017E-086 1.1834E-081		I THRU					Manager Str. on Manager		
5.5218E-071 -9.8510E-076 5 -5.0276E-091 1.3995E-086 5 -1.0267E-071 9.8428E-076	-06E 6.5232E-071	1.4531E-066	-1.0647E-06I	7.2662E-07E	5.5218E-071	-1.6749E-08E	-5.0276E-091	-5.0977E-07E	-1.0267E-071
1.3995E-08E 9.8428E-076	3 ROWS	1 THRU	5				100 to 10		
086 -5.0276E-091 1.3995E-086 5 -0267E-071 9.8428E-076	-066 -1.0818E-061	7.2662E-076	5.5218E-071	-9.8510E-076 -		1.3995E-08E	2.2861E-091	9.8428E-07E	5.2296E-071
1,3995E-08£		1 THRU	9			the state of the state of the state of	-		
5 RDWS 1 THRU 5 -066 8.2225E-071 -5.0977E-076 -1.0267E-071 9.8428E-076 5.2296E-071 -6.2017E-086 1.1834E-081 -5.7270E-076 -1.0027E-061	160-38880 -9- 380-	-1.6749E-08E	-5.0276E-091	1.3995E-08E		2.1695E-07E	-1.5321E-081	-6.2017E-08E	1.1834E-081
-066 8.2225E-071 -5.0977E-076 -1.0267E-071 9.8428E-076 5.2296E-071 -6.2017E-086 1.1834E-081 -5.7270E-076 -1.0027E-061	5 ROWS	1 THRU	9		and the last property and the last was provided the last	and the time the site and the set to the time the time.	The same case which case case		
	-06E 8.2225E-071	370-37760.3-	-1.0267E-071	9.8428E-076	5.2296E-071	-6.2017E-08E	1.1834E-081	-5.7270E-07E	-1,0027E-061

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PAGE

APRIL 14, 1976 NASTRAN 5/13/72

TABLE XII - (Continued)

R-MATRIX CALCULATIONS

THE RESERVE THE PROPERTY OF THE PARTY OF THE

7112E-096 0216E-076 1017		4.39895-105	-3.5264E-111	-3.3737E-086 -7.9818E-086	8-3327E-091	54126	7635		
2 6924E-086 5569E-086 60524E-086 6058E-086 6058E-076 6058E-086 605	S	,			.1853E	-1.6357E-10E	-1.2658E-121	-1.2807E-046 -7.0481E-086	4.5473E-081 7.3655E-091
2343E-086 2343E-086 25609E-086 2008E-076 2003E-076 2003E-086 1008N		1 THRU	111						
2204E-076 6033E-066 2984E-076 LUMN 4	0071	-5.3151E-09E	4.2609E-101	4.0763E-07E	-1.0068E-07I	-1.2807E-046 1.9763E-096	4.5473E-081	-4.3467E-068 8.5160E-078	-5.4944E-071 -8.8995E-081
.2204E-076 .6033E-066 .2984E-076 .2013E-086	ROWS	1 THRU	111						
.9213E-086	1	3.69381-10E	-2.3940F-101 5.1407E-081	-4.5277E-07E	7.9237E-081 2.0132E-071	1.0216E-07E 7.2727E-09E	-1.4885E-081 -2.4779E-091	-1.2343E-066 -7.4020E-086	1.7986E-071 1.3646E-071
.9213E-086	ROWS	1 THRU	111						
.6731E-08E	5.1407E-091	4.9587E-066	2.1799E-111	6.3782E-086	-1.4469E-081	-1.3794E-08E -2.5163E-07E	2.7463E-091 1.9386E-081	1.6667E-07E	-3.3183E-08I -6.2737E-09I
COLUMN 5 R	ROWS	1 THRU	111						
-1.7454E-086 9.4569E-091 -6.3172E-076 2.0132E-071 -2.1175E-076 1.7581E-081		2.4177E-118	4.0748E-111	3.7071E-07E	-2.0644E-071	-7.9818E-086 -6.0912E-086	9.1853E-091 5.4475E-091	9.6442E-07E	-1.1098E-071
COLUMN 6 H	ROWS	1 THRU	111						
8.1803E-076 -6.9280E- 2.2204E-076 -4.7561E- 3.6464E-096 -8.2372E-	101	-9.0928E-086	5.6534E-091 5.7312E-091	-2.1836E-08C	5.8733E-091 9.4569E-091	4.7112E-096 5.3117E-096	-1.1890E-091 -8.2213E-101	-5.6924E-08E	1.4366E-081 5.6709E-091
COLUMN 7 R	ROWS	1 THRU	111						
-9.0928E-085 5.6534E-091 3.6938E-105 -2.3940E-101 5.2356E-126 -3.9489E-121	1	4.3666E-07E	-2.6872E-081	5.0318E-116	3.1834E-111	4.3989E-10E 6.8449E-12E	-3.5264E-111	-5,3151E-096 -1,5376E-116	4.2609E-101 2.6522E-111
COLUMN 8 R	ROWS	1 THRU					1		
-2.1836E-086 5.8733E-091 -4.5277E-076 7.9237E-081 -9.6599E-096 2.0892E-091		5.0318E-118 6.3782E-088	3.1834E-111 -1.4469E-081	8-1607E-078	-9.5282E-081 -5.2587E-081	-3.3737E-086 8.8979E-106	8.3327E-091	4.0763E-076 3.2777E-076	-1.0068E-071
COLUMN 9 R	ROWS	1 THRU	111						
5.3117E-095 -8.2213E-101 7.2727E-095 -2.4779E-091 3.4047E-076 %2.1320E-081		6.8449E-12E	-4.3815E-121 1.9386E-081	8.8979E-106	5.4475E-091	-1.6357E-100 1.1278E-066	-1.2658E-121 -6.9367E-081	3.5229E-07E	1.5294E-111
COLUMN 10 R	RDWS	1 THRU	111				1		
-6.0946E-096 5.6709E-091 -7.4020E-086 1.3646E-071 1.7846E-086 1.5136E-091	SE-091 -	-1.5376F-11E	2.6522E-111	3.2777E-07E	-4.3031E-081	-7.0481E-086 3.5229E-076	7.3655E-091 -2.1687E-081	8.5160E-076 -4.5743E-076	-8.8995E-08I
COLUMN 11 R	ROWS	1 THRU							
3.6464E-096 -8.2372E-101 1.2984E-076 -1.4293E-081 1.2196E-066 -7.4779E-081		5.2356E-12E -6.6731E-08E	-3.9489E-121 7.3232E-091	-9.6599E-098	2.0892E-091	2.1195E-09E 3.4047E-07E	-3.9763E-101 -2.1320E-081	-2.5609E-08E	4.8045E-091
THE NUMBER OF NON-ZERO WORDS		IN THE L	LONGEST RECORD #	44					

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THE RESERVE TO THE RESERVE THE PARTY OF THE

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WATRIX DREAMAT MGIND NAME 101 < 15 A COMPLEX	A 101 AME 101 4	4 COLUMN X
ROWS	1 THRU	120-37-34-6 to 300 to 3
000000 -3.55336-061	-6.76368-076	E 74748-076 -3.55336-061 -6.7636E-076 -8.4681E-061 -1.5038E-068 -4.9102E-071 -7.8509E-068 -1.5038E-068
DEUMN 2 ROWS	1 1430	120-32200*1- 320-33820 2- 100 3-10-
6.7636E-07E -8.4681E-081	4.39A0E-075	-6.7636E-076 -8.4681E-081 4.39R0E-076 -2.4439E-071 -2.1022E-076 -3.1231E-011
OLUMN 3 ROWS	1 THRU	120-30123-5-370-44371 5-130-5010-5010-5010-5010-5010-5010-5010
1.5038E-066 -4.9102E-071	-2.1022E-076	-1.5038E-066 -4.9102E-071 -2.1022E-076 -3.1231E-071 -1.1779E-066 -1.1159E-06.
SWOR 4 ROWS	1 THRU	170-30451-6-30-30455 0 000-000-000-000-000-000-000-000-000
T-8509E-08E -1.4657E-07I	-3,07865-076	-7.8509E-086 -1.4657E-071 -3.07665-076 -1.0077L-071 -7.1764E-076 -3.5710E-071 6.5545-
THE NUMBER OF NON-ZERO WORDS IN THE LENGEST RECORD #	US IN THE LO	GEST RECORD # 16
THE DENSITY OF THIS MATRIX IS 100,00 PERCENT.	d 100.00 P	RCENT.

TABLE XII - (Continued)

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R-WATRIX CALCULATIONS	vj				APRIL 14. 1976	NASTRAN	£113/72 P	AGE 26
MATRIX ETAMAT %61ND	0 NAME 102 4	IS A COMPLEX	10 COLUMN	N X 10 ROW	W RECTANG WATRI			
COLUMN 1 ROWS	1 TH3U	10	# # # # # # # # # # # # # # # # # # #			,		
5.9037E-086 -5.6453E-091	1.57895-056	-1.7£26£-071 -8.8184£-081	6.4E07F-07E	1.0099E-071	7.4643E-068 -8. 2.6541E-068 -1.	3115E-071	-5.2686E-076 2.2636f-066	0.0450E-081
COLUMN 2 ROWS	1 1 1 1 4 9 0	10		-	-			
2.7962E-086 -1.5325E-091 5.3834E-07E -1.1109E-081	-1.9762F-076 -7.2928F-076	2.8370F-081 5.6437E-081	1.4017F-07E 6.1041E-08E	3.3869E-081	-5.2686E-07E 6.	.0456E-081	1.6607E-066 1.0958E-076	3.7508E-081
COLUMN 3 ROWS	1 THRU	10				-		
-1.1281E-08£ -2.6082E-091	6.3166E-076 7.96255-076	-9.4561E-081 3.5676E-081	3.2524F-06E -4.4452F-07E	-2.3287E-071 -1.8818E-071	-2.2282E-06E 4.	.7244E-081	5.3834E-076	-1.1109E-061
COLUMN 4 ROWS	1 THRU	10				-		
5.1926E-096 -2.5455E-101 7.9625F-076 3.5676E-081	5.7074F-0FE 1.6790E-066	-1.3042E-081 -1.5619E-071	-1.4045E-06E 1.3661E-07E	8.237PE-081 2.9692E-101	1.5789E-066 -8.6.0142E-076 -1.	.8184E-081	-7.2928E-076 -7.2954E-086	5-6437E-081
COLUMN 5 ROWS	1 THRU	10				-		
4.6098E-07E -4.1366E-081	-5.1436E-09E	-4.2914E-091	4.68896-096	-1.7811E-101 -2.4068E-091	5.9637E-086 -5. 9.7014E-096 -2.	.6453E-091	2.7962E-08E 4.2325E-096	-1.5325E-091 -2.5785E-091
COLUMN 6 ROWS	1 THRU	10						
-5.1436E-098 -4.2914E-091 6.3166E-078 -9.4561E-081	3.3046E-066 5.7074E-086	-3.1163E-071 -1.3042E-081	3.4009E-08E 6.0544E-07E	-6.6039E-091	6.8391E-07E -1.3.8441E-08E -9.	.5513E-091	-1.9762E-07E 6.1081E-07E	2.8370E-081
COLUMN 7 ROWS	1 THRU	10						
4.6889E-096 -1.7811E-101 3.2524E-066 -2.3287E-071	3.4009E-086	-6.6039E-091	5.3155E-07E	-1.7599E-071 -4.6188E-081	-2.4638E-06E 1	.5365E-071	1.4017E-07E	-1.5765E-081 6.1542E-081
COLUMN 8 ROWS	1 THRU	10						
-3.0950E-096 -2.4068E-091 -4.4452E-076 -1.8818E-071	6.0544E-07E	-9.0388E~081 2.9692E-101	6.5047E-07E	-4.6188E-081	2.9974E-076 1	.0483E-071	6.1041E-086 -5.6276E-076	3.3669E-081 -1.0802E-071
COLUMN 9 ROWS	1 1480	10				-		
9.7014E-096 -2.7835E-101 -6.8614E-076 2.2644E-071	3.8441F-08E 6.0142E-07E	-9.5513F-091 -1.1926E-071	-2.4638E-066	1.5365E-071 1.1319E-081	2-6541E-06E -1 1-0386E-06E -2	.0690E-071	-3.8915E-07E 2.1205E-07E	3.8266E-081 -8.2637E-081
COLUMN 10 ROWS	1 THRU	10						
4.2325E-096 -2.5785E-091 -1.0747E-066 -1.2411E-081	6.1081E-07E -7.2954E-08E	-9.2404E-081	-1.0687E-066 -5.6276E-07E	6.1542E-081	2.2636E-066 -1. 2.1205E-076 -8	.9643E-071	1.0958E-07E	3-7508E-081 -2-2847E-071
THE NUMBER OF NON-ZERO WORDS IN T	HEL	ONGEST RECORD	040					
THE DENSITY OF THIS MATRIX IS 100.	x 15 100.00 PF	FRCENT.						
*** USER INFORMATION MESSAGE DATA BLOCK SRBMAT 101	AGE 4114.	UNIT 17. TRL	٠	~	4		24	10000
*** USER INFORMATION MESSAGE 4114 DATA BLUCK DRBSMAT WRITTEN UN FU 102	AGE 4114. EN ON FORTRAN	UNIT 17. TRL	a L	a	4		50	10000
*** USER INFORMATION MESSAGE DATA BLOCK ETSMAT WRITTEN 103	AGE 4114. EN ON FOSTRAN	UNIT 17. TRL		N	4		4 4	10000
*** USER INFORMATION MESSAGE DATA BLOCK ORBAMAT WRITTEN 104	AGE 4114. EN ON FORTRAN	UNIT 17. TRL	4	۸	4		2	10000
*** USER INFORMATION MESSAGE DATA ALOCK ETAMAT WRITTEN	AGE 4114. EN EN EN EN	UNIT 17. TRL	2					

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TABLE XIII - DMAP PROGRAM FOR CALCULATION OF ATTACH FOINT FORCES AND DISPLACEMENTS

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水准率
BEGINS
                                                                     /RSRB.UZSRB.../C.N.-7/C.N.15/C.N.SRBTAPE S
/URBSMAT.ETSMAT.URLAMAT.ETAMAT./C.N.-7/C.N.17/C.R.SSTAPE S
PARTITION THE ET R-MATRIX TO REARRANGE RUWS
ETSMAT.FP1/RMU1.RM02../C.N.1/C.N.4/C.N.2/C.N.2 S
RM02.RP2/RMU2.RML2../C.N.1/C.N.4/C.N.2/C.N.2 S
RM02.RMU1...FP2/RMG/C.N.1/C.N.4/C.N.2
EMG.RML2...FP3/ETRMTS/C.N.1/C.N.4/C.N.2
PARTITION THE LT R-MATRIX TO OBTAIN SUBMATRICES R(1,J)
ETRMTS.CP1.CP1/R22.R12.R21.FF11/C.N.4/C.N.4/C.N.2/C.N.2/C.N.2
   INPUTI2
   INPUTT2
PARTN
 PARTN
  MERGE
  MERGE
 PARTN
                                                                     FURM K (RES)

URESMAT > KORBSI/C + N + O/C + N + I/C + N + 2/C + N + 4

R 2 > RUFBSI + I M 2 / M A I I / C + N + O/C + N + I / C + N + I / C + N + I / C + N + I / C + N + I / C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C + N + I / C + N + O/C +
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                                                                         RAUZ, RPA/RAUI, RAUZ, 1/C, N, 1/C, N, 4/C, N, 2/C, N, 2

RAUZ, RAUZ, RPA/RAUZ, RALZ, 1/C, N, 1/C, N, 4/C, N, 2/C, N, 2

RAUZ, 
  PARTN
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M22, RURBAI, 1 M3/MATA/C. N. O/C. N. 1/C. N. 1/C. N. 1/C. N.
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	ABLE XIII	(CO	NTINUED)						

BEGIN									
IMC	CPI	0	2	1	1		11	1	
MI	CP1	1	6	1.0	1.0	1.0	1.0	1.0	+CPP!
CPP1	1.0								
IMC	CP2	0	5	1	1		10	1	
IMC	CP2	1	5	1.0	1 • 0	1 • 0	1.0	1.0	+CHH!
CPP2	1.0								
IM	I M 1	0	2	1	4		O	6	
IMI	1 M 1	1	1	1.0					
MI	IMI	5	2	1.0					
IMC	1 M 1	3	3	1.0					
MI	I M 1	4	4	1.0					
IM	1 M 1	5	5	1.0					
IM	1 M 1	6	0	1.0					
MI	IM2	0	5	1	4		į.	5	
MI	1 M2	1	1	1.0					
MI	1 MZ	5	5	1.0					
MI	1 M2	3	3	1.0					
MI	1 M 2	5	4	1.0					
IMC	I M2	5	5	1.0					
MI	1 M 3	0	2	1	4		4	4	
IM	I M3	1	1	1.0					
MI	1 M3	5	2	1.0					
MI	IMB	3	3	1.0					
MI	1 M3	4	4	1.0					
MI	RP1	0	2	1	1		11	1	
IM	RF1	1	4	1.0	1.0	1.0	1.0	1.0	+ KPP
RPPI	1.0	1.0	1.0						
M1	KP2	0.	5	1	1		E	1	
IMC	RH2	1	6	1.0	1.0	1.0			
MI	RP3	0	2	1	1		11	1	
MI	RP3	1		1.0	1.0	1.0			
MI	RP4	0	2	1	1		10	1	
IMC	KF4	1	4	1.0	1.0	1.0	1.0	1.0	+RFP4
RPP4	1.0	1.0							
IMC	RP5	0	2	1	1		7	1	
MI	RP5	1	5	1.0	1.0	1.0			
IMC	RF6	0	2	1	1		10	1	
IMC	RPt	1	8	1.0	1.0	1.0			
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4,3484E 03I -3,9097E 01+ 4,1883E 01I 2,5013E 02+ 9,8654E 02I 3,0957E 02+ -2,0172E 02I

1.4225E 02+ -3.9950E 02I 5.6922E 01+ 6.3904E 01I -1.0445E 02+ -1.5441E 01I 3.9312E 00+ -2.4923E-011 -5.6334E 01+

7.9596E-07+ -7.1221E-08I -9.0980E-08+ 5.6347E-09I 4.0879E-09+ 1.7062E-08I 3.9682E-09+ -5.8302E-10I 4.9630E-08+ 9.9915E-10I 2.2243E-09+ -4.9918E-09I

3,2908E-10+ -2,6073E-111 1,2689E-11+ -4,2644E-12I 6,5883E-10+ 2,5378E-10I COLUMN 2 ROWS 1 THRU 6

7.8242E-07+ -2.0165E-07I 3.9927E-09+ -5.9158E-10I 1.6923E-07+ 1.4696E-07I -1.4343E-08+ 5.9155E-08I

3,4374E-07+ -2.1528E-08I -4.6079E-07+ -5.3178E-07I 1,1156E-06+ -6.8369E-08I 3.4374E-07+ -2.1528E-08I 2.5378E-10I 1.6923E-07+ 1.4696E-07I 3.9682E-09+ -5.8302E-10I 9.9915E-10I 3723E-07+ -2,0926E-08I COLUMN 5 ROWS 1 THRU 6 4.9630E-08+

3,4720E-12+ 2,9182E-111 -1,4343E-08+ 5,9155E-081 3,3723E-07+ -2,0926E-081 5,7320E-08+ -1,0863E-07I 2,2243E-09+ -4.9918E-09I 1,2233E-06+ -1.0597E-07I COLUMN 6 ROWS 1 THRU 6

7320E-08+ -1,0863E-07I

TABLE XIV - (Continued)

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DISPLACEMENT AND FORCE CALCULATIONS FOR THE TOTAL SHUTTLE

MATRIX UTOA COMPLEX 1 COLUMN X 6 ROW RECTANG MATRIX COLUMN 1 ROWS 1 THRU 6

8.7975E-051 -9.5067E-05+ 1.4799E-041 -3.5343E-04+ 5.7148E-041 -5.6614E-05+ -2.2030E-041 3.5068E-04+ 2.5206E-04I 7.9334E-04I -5.2789E-04+ -4.6542E-04+

COLUMN 1 ROWS 1 THRU 6 MATRIX FTOA COMPLEX 1 COLUMN X 6 ROW RECTANG MATRIX

5.6346E 01+ -8.1477E 02I 1.4388E 02+ -3.8602E-02I 7.8910E 01I 4.0357E 02I 7.5285E 01+ 3.9158E 02I -5.3497E 01+ -8.7018E 02I -1.1588E 03+ 1.0535E 02+

COLUMN 1 ROWS 1 THRU 4 MATRIX UBAA COMPLEX 1 COLUMN X 4 ROW RECTANG MATRIX

9.9546E-05+ -2.7345E-041 -5.0018E-04+ -5.2101E-04I -6.7139E-07+ 6.4700E-06I 1.4738E-04+ 1.3544E-04I

COLUMN 1 ROWS 1 THRU 4 MATRIX FBAA COMPLEX 1 COLUMN X 4 ROW RECTANG MATRIX

-1.2748E 01+ -9.9454E 01+ 2.0604E 02I -6.9084E 01+ 2.8010E 02I 1.3690E 02+ -3.6465E 02I

-1,0282E-08+ -3,6367E-09I -5,0250E-10+ -7,7617E-09I 4.6010E-07+ -4.1699E-08I -3.3665E-09+ -1.0737E-08I 2.1537E-08+ -2.4242E-08I COLUMN 1 ROWS 1 THRU 6 MATRIX RRSA COMPLEX 6 COLUMN X 6 ROW SQUARE MATRIX -1.2581E-08+ -9.5482E-091

COLUMN 2 ROWS 1 THRU 6

3.0938E-06+ -5.1416E-071 -6.6800E-07+ -8.9387E-071 6.1371E-07+ -1,4000E-081 8.8826E-09+ -2.5133E-071 -3.3665E-09+ -1.0737E-08I 6.0634E-07+ -2.1764E-07I

2.1537E-08+ -2.4242E-08I -7.2421E-07+ -4.9573E-07I

COLUMN 4 ROWS 1 THRU 6

-6.6800E-07+ -8.9387E-07I -2.9735E-06+ -3.8822E-06I

8.3063E-07+ 2.6823E-07I -1.7636E-06+ -9.0404E-07I

1.8486E-08I

8.9526E-08+

3.8098E-07+ -2.3501E-07I

2.6823E-07I

8.3063E-07+

6.1371E-07+ -1.4000E-08I

-7.4871E-07+ -1.4252E-07I COLUMN 5 ROWS 1 THRU 6

-1.0282E-08+ -3.6367E-091

5.2921E-07+ -3.9967E-07I 1.8486E-08I 8.9526E-08+ -9.0404E-07I 8.8826E-09+ -2.5133E-07I -1.7636E-06+ -5.0250E-10+ -7.7617E-09I -2.7543E-07+ -2.7356E-07I

COLUMN 6 ROWS 1 THRU 6

6.0634E-07+ -2.1764E-071 -7.2421E-07+ -4.9573E-071 -7.4871E-07+ -1.4252E-071 -2.7543E-07+ -2.7356E-07I -1.2581E-08+ -9.5482E-09I 2.8228E-08+ -4.5051E-071 ABLE XIV - (Continued)

DISPLACEMENT AND FORCE CALCULATIONS FOR THE TOTAL SHUTTLE

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COLUMN 1 ROWS 1 THRU 6 MATRIX USIG COMPLEX 1 COLUMN X 6 ROW RECTANG MATRIX

1,4773E-03+ 1,5857E-03I -1,5442E-04+ 2,2469E-04I 1,8366E-04+ 1,9166E-03I -7,8780E-05+ 2,6592E-04I -1.6476E-04+

COLUMN 1 ROWS 1 THRU 6 MATRIX PSIG COMPLEX 1 COLUMN X 6 ROW RECTANG MATRIX

3.0648E 02+ 1.7177E 02I 4.5345E 02+ -5.8774E 02I -7.5146E 02+ 4.1141E 031 2.5200E 03+ 4.7400E 03I -9.2594E 01+ 1.2079E 02I -2.9677E 02+ 9.9276E 01I

COLUMN 1 ROWS 1 THRU 5 MATRIX UBSG CONFLEX 1 COLUMN X 5 ROW RECTANG MATRIX

7.5442E-05+ -2.8098E-04I -4.2688E-04+ 2.0476E-04I 6.60623-04+ -1.3342E-03I -3.1522E-04+ 1.2568E-04I 8.1259E-04+ -2.8268E-05I

COLUMN 1 ROWS 1 THRU 5 MATRIX FBSG COMPLEX 1 COLUMN X 5 ROW RECTANG MATRIX

-9.5523E 01+ 2.0579E 02I -1.2542E 02+ 2.8937E 02I 2.7915E 02+ -7.6415E 02I 4.4174E 01+ 2.2889E 02I -1.0445E 02+ -1.5441E 01I

Matrix Name in Table	Matrix	Boundary Conditions
UTOT	$\{ \mathbf{u_T} \}$	Symmetric
FTOT	{ F _T }	Symmetric
UBAR	$\{\overline{v}\}$	Symmetric
FBAR	$\{\overline{\mathbf{F}}\}$	Symmetric
RRSS	[R _{RSS}]	Symmetric
UTOA	$\{\mathtt{U_{f T}}\}$	Antisymmetric
FTOA	$\{F_{\mathbf{T}}\}$	Antisymmetric
UBAA	$\{\overline{U}\}$	Antisymmetric
FBAA	$\{\overline{\mathbf{F}}\}$	Antisymmetric
RRSA	[R _{RSS}]	Antisymmetric
USIG	$\left\{\mathbf{U}_{\mathbf{T}}\right\}_{\mathbf{SYM}} + \left\{\mathbf{U}_{\mathbf{T}}\right\}_{\mathbf{ASYM}}$	Not Applicable
FSIG	${F_{T}}_{SYM} + {F_{T}}_{ASYM}$	Not Applicable
UBSG	$\{\overline{U}\}_{SYM} + \{\overline{U}\}_{ASYM}$	Not Applicable
FBSG	${\{\overline{F}\}}_{SYM} + {\{\overline{F}\}}_{ASYM}$	Not Applicable

SECTION V

DISCUSSION OF RESULTS

Response of the Space Shuttle Vehicle to the first longitudinal acoustic mode has been calculated. A sketch of the vehicle, indicating nodes at the interconnection points, is shown in Figure 1. As shown in Figure 1, Node 303 represents the forward SRB/ET attach point. Nodes 310 and 311 are the aft SRB/ET attach points. Nodes 90 and 91 represent the connections between the ET and the Orbiter. The X, Y, Z coordinate system shown in Figure 1 is the system used with the Rockwell/NASA models of the ET, SRB, and Orbiter.

Based on symmetry about the X-Z plane, the problem was solved with both symmetric and anti-symmetric boundary conditions. The solution based on symmetry boundary conditions represents the situation where both SRM's are under going unstable, in-phase pressure oscillations. The solution based on the anti-symmetry boundary conditions represents the corresponding out-of-phase situation. The sum of the symmetric and asymmetric solutions represents the situation where only one SRM undergoes unstable pressure oscillations.

The forces and displacements from the in-phase analysis are given in Tables XV and XVI. The largest force for the \pm 1 psi pressure oscillation level is 1,610 pounds at Node 303 in the Y direction. For a pressure oscillation level of \pm 10 psi, the maximum force would increase to 16,100 pounds. The corresponding displacements and forces from the out-of-phase analysis are shown in Tables XVII and XVIII. The maximum force from the "out-of-phase" solution is 1,012 pounds at Node 303 in the X direction.

When the in-phase and out-of-phase solutions are added to obtain the results for the situation where only one booster is undergoing unstable pressure oscillations, a maximum interface force of 2,127 pounds is obtained at Node 303 in the X direction. However, such addition of the solutions represents a pressure oscillation level of \pm 2 psi. The normalized maximum force for a \pm 1 psi pressure level would, therefore, be 1,064 pounds. The "in-phase" condition, therefore, produces the greatest forces.

Although reasonable care was taken during construction and checkout of the finite element models used in this analysis, and in the set-up of the analysis procedure, the results could be in error. Because of the relatively involved procedure that was used to calculate attach point forces, an error could be difficult to detect. Some kind of a check on results would be desirable. Since time and budget would not allow for analysis of a very simple model by the detailed procedure for checkout purposes, an attempt has been made to obtain at least a rough order-of-magnitude checkout by performing some simple hand calculations.

TABLE XV

Displacements at the Attach Points

Due to Symmetric Oscillation in the First

Acoustic Mode at 15.25 Hz. (± 1 psi pressure oscillation level)

DISPLACEMENT COMPONENT	DISPLACEMENT AMPLITUDE (IN.)	DISPLACEMENT PHASE (DEG.)
u _{303x}	.00094	96
U _{303Y}	.00063	38
^U 303Z	.00005	-179
U _{310Y}	.00054	87
U310Z	.00024	97
U _{311Y}	.00056	88
U _{90X}	.00039	-32
U _{90Z}	.00012	172
U _{91X}	.00019	-6
U _{91Y}	.00001	-117
U _{91Z}	.00011	144

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TABLE XVI

Forces at the Attach Points Due to Symmetric Oscillation in the First Acoustic Mode at 15.25 Hz. (+ 1 psi pressure oscillation level)

FORCE COMPONENT	FORCE AMPLITUDE (LB.)	FORCE PHASE (DEG.)
F _{303X}	1306	95
F 303Y	1610	49
F _{303Z}	28	174
F310Y	391	91
F310Z	89	-64
F311Y	356	93
F _{90X}	1	-32
F _{90Z}	14	148
F _{91X}	152	-67
F91Y	38	82
F _{91Z}	59	-104

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TABLE XVII

Displacements at the Attach Points Due to Asymmetric (out-of-phase) Oscillation in the First Acoustic Mode at 15.25 Hz. (± 1 psi pressure oscillation level)

DISPLACEMENT COMPONENT	DISPLACEMENT AMPLITUDE (IN.)	DISPLACEMENT PHASE (DEG.)
u _{303x}	.00048	136
U303Y	.00029	-20
u _{303Z}	.00012	117
U _{310Y}	.00044	95
U _{310Z}	.00008	-98
U _{311Y}	.00056	99
U 90Y	.00045	-159
U _{91X}	.00001	139
U _{91Y}	.00012	29
U _{91Z}	.00017	-82

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TABLE XVIII

Forces at the Attach Points Due to
Asymmetric (out-of-phase) Oscillation in
the First Acoustic Mode at 15.25 Hz.
(± 1 psi pressure oscillation level)

FORCE COMPONENT	FORCE AMPLITUDE (LB.)	FORCE PHASE (DEG.)
F 30 3X	1012	142
F303Y	249	51
F 303Z	64	117
F310Y	507	-108
F _{310Z}	219	-77
F311Y	599	-108
F _{90Y}	150	93
F _{91X}	184	81
F _{91Y}	235	89
F _{91Z}	83	85

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Estimation of Longitudinal Mode Attach Forces by Hand Calculation

To make a crude estimate of the attach forces, the SRB was considered to be a rigid body. When forces representing the chamber pressure are applied to the SRM finite element model, a net axial force on the model is produced. The net force occurs because the nozzle opening in the aft dome does not carry any load to offset the force produced on a corresponding area in the forward dome. If the pressure applied to the finite element model were an oscillatory pressure, then the net force would be oscillatory. The net force thus applied would cause oscillatory axial accelerations of the total SRB considered as a rigid body.

A uniform internal static pressure was applied to the SRM finite element model. The model was constrained in the axial direction at the SRM/ Nose Cone attach points. For the 10 degree slice model with symmetry boundary conditions applied at the slice sides, (i.e., radial-axial planes), axial constraint forces of 49.58 lbs were calculated for each side of the grid, a total of 99.16 lbs for the 10 degree slice. For a complete 360 degree motor the 1 psi thrust would therefore be $36 \times 99.16 = 3569.76$ lbs. For a chamber pressure of 850 psi the thrust of 850 x $3569.76 = 3.03 \times 10^6$ lbs compares well with the 3.1×10^6 lbs estimated by Space Shuttle engineers. This good agreement gives us confidence that the SRM model is yielding reasonable rigid body results.

For the static analysis discussed above a uniform positive 1.0 psi pressure was applied to the SRM model throughout the combustion cavity. When the first longitudinal acoustic mode is active in the combustion cavity, the pressure mode shape calls for a positive pressure in the head end at the same time the pressure is negative in the aft end. Thus, because of the pressure mode shape, a net positive thrust can be produced by the aft end pressure acting over the aft dome area, (less the nozzle opening), and acting simultaneously with the positive thrust caused by the integral of the pressure over the forward dome.

To estimate the forward dome thrust load, the $1.0~\mathrm{psi}$ pressure is multiplied by the motor cross sectional area:

$$F_{\text{fwd}} = (1.0) \pi (72)^2 = 16286 \text{ lbs}$$

The net thrust as determined above for a uniform pressure load was:

$$F_{fwd} - F_{aft} = 3570 \text{ lbs}$$

Therefore, $F_{aft} = 12716 \text{ lbs}$

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Adding $F_{\mbox{fwd}}$ to $F_{\mbox{aft}}$ to account for the pressure mode shape gives a total net thrust of

$$F_N = 16286 + 12716 = 29,002 \text{ lbs}$$

The pressure mode shape is assumed to have an amplitude of \pm 1.0 psi in the forward end and a -1.0 psi in the aft end.

The total thrust of 29,000 lbs acting on the mass of the SRB would cause a rigid body acceleration of (29,000 lbs/W), where W is the SRB weight. If the SRB weighs 1.26 x 10^6 lbs, then a 15.25 Hz oscillation would occur with acceleration amplitude of

$$a = \frac{29 \times 10^3}{1.26 \times 10^6} = 23 \times 10^{-3} \text{ g's}$$

For harmonic motion the corresponding displacement would be:

$$X = {a \over (\omega^2)} = {23 \times 10^{-3} \times 386.4 \over (2\pi 15.24)^2} = 9.69 \times 10^{-4} \text{ in.}$$

The above results show that the SRB could be expected to move back and forth as a rigid body at 15.25 cycles per second with a displacement amplitude of 9.7 x 10^{-4} inches in response to the first longitudinal acoustic mode.

In operation, the SRB is attached to the ET in the axial direction at a single point (node 303). If a rigid SRB were attached to a rigid ground, the total net oscillatory thrust of 29,000 lbs could be transmitted through the attach point. At the other extreme, if the ET attach point were very soft, the SRB would oscillate near the rigid body displacement of 9.7 x 10^{-4} inches and attach point forces would be small. Based on this simplified rigid body analysis, attach point forces in the range of 0 to 29,000 lbs would be expected. The corresponding expected displacements would be in the range from 9.7 x 10^{-4} to 0.0 inches with the larger forces corresponding with the smaller displacements.

To obtain a better estimate for the upper limit force that might be expected, consider the receptance matrix for the combined ET and Orbiter, R_{RSS} . For a crude estimate of the axial force, assume that only F_{303x} is non zero in the equation:

$$\left\{ \mathbf{U} \right\} = \left[\mathbf{R}_{\mathrm{RSS}} \right] \left\{ \mathbf{F} \right\}$$

(Refer to equation 44 for the components of |U| and |F|. Then the first equation from the above matrix equation would be:

$$U_{303x} = r_{11}F_{303x}$$

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The matrices $\begin{bmatrix} R_{RSS} \end{bmatrix}_{SYM} = RRSS$ and $\begin{bmatrix} R_{RSS} \end{bmatrix}_{ASYM} = RRSA$ are given in Table XIV. From the table,

$$(r_{11})_{ASYM} = 4.6010E-07 - 4.1699 E-08 i = 4.62 E-7 2-5.2$$

Now, suppose the maximum free body displacement of 9.7×10^{-4} inches is applied to the ET/Orbiter combination at attach node 303 in the axial (X) direction:

$$(F_{303X})_{SYM} = \frac{1}{(r_{11})_{SYM}} (U_{303X}) = \frac{9.7 \times 10^{-4}}{7.99 \times 10^{-7}} = 1214 \text{ lbs}$$

 $(F_{303X})_{ASYM} = \frac{1}{(r_{11})_{ASYM}} (U_{303X}) = \frac{9.7 \times 10^{-4}}{4.62 \times 10^{-7}} = 2100 \text{ lbs}$

For comparison with the numbers calculated in these rough estimates, the corresponding values from the computer analysis are recalled:

$$(U_{303X})_{SYM} = 9.4 \times 10^{-4} \text{ in.}$$

 $(U_{303X})_{ASYM} = 4.8 \times 10^{-4} \text{ in.}$
 $(F_{303X})_{SYM} = 1306 \text{ lb}$
 $(F_{303X})_{ASYM} = 1012 \text{ lb}$

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Based on the relatively good agreement between the rough estimates and the computer solutions, we can justify added confidence in the accuracy and applicability of the computer solutions.

SECTION VI

CONCLUSIONS AND RECOMMENDATIONS

This analysis program has resulted in estimates for the attach point forces between the solid rocket motors and the external tank and has therefore met the program objectives. Good agreement between hand calculations and computer analysis results show at least that the computer results are of a reasonable order of magnitude. The significance of the maximum attach point force of 1610 lbs for a \pm 1.0 psi pressure oscillation level, (or 16,100 lbs for a \pm 10 psi level) must be determined by Space Shuttle engineers.

Due to time and budget limitations, this analysis only covered the first longitudinal acoustic mode at a zero burn time. Future work could include other modes and other burn times. Some simplified hand calculations could be made for a transverse mode. The desirability of additional analysis work could best be determined by Shuttle engineers who are familiar with space shuttle structure capabilities and requirements.

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